

# **Machine** VISION DIRECT

## AB555 ACRYLIC ABSORPTIVE NEAR-IR/UV-BLOCK VISIBLE BANDPASS FILTER

### MidOpt Acrylic Bandpass Filters

The AB555 acrylic absorptive bandpass filter passes light in the visible range and blocks all near-infrared, ultraviolet and violet wavelengths. This filter offers excellent laser protection at 1064nm (O.D. 6). Additionally, optical density exceeds 5.0 in the UV (190-375nm), near-IR (760-1070nm) and at 10,600nm. Standard thickness is 3.5mm. The material is a light greenish color in transmission. Sheet stock can be quickly laser cut to a wide variety of custom sizes and shapes, particularly when used as a cover for an enclosure or a laser protective window.



### **Acrylic Bandpass Filter Information**

The AB Series currently only includes the AB555 which is excellent for laser protection at 1064nm (O.D. 6)

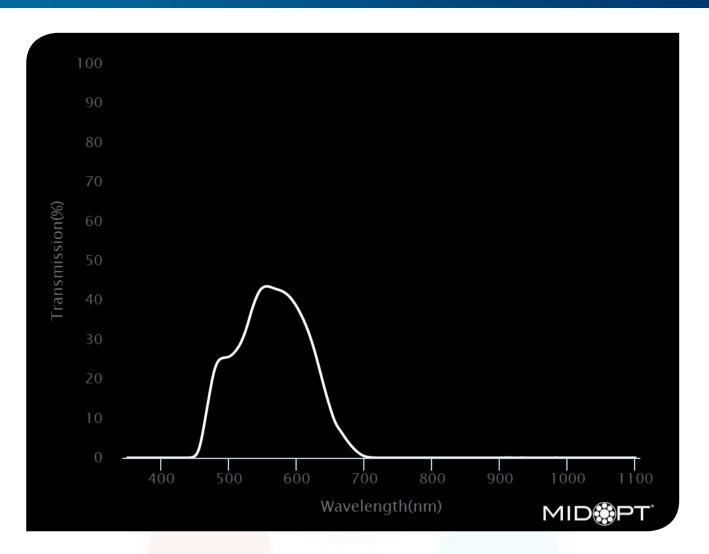
### AB555 Specifications

- Optical Density exceeds 5.0 in UV (190nm 375nm), NIR (760nm 1070nm) and 10,600nm
- Standard Thickness is 3.5mm
- Available in C-Mount-SIS
- Available to be cut in a wide variety of custom shapes and sizes
- Features MidOpt's StablEDGE technology

**APPLICATIONS:** Protective Filters are useful in all imaging applications. The LP285 can withstand high temperatures and is impact resistant (similar qualities to Pyrex).

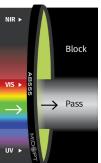


### PRODUCT DATASHEET AB555 Acrylic Bandpass



Useful Range:	470-645nm	
Tolerance:	+/- 10nm	
Peak Transmission:	≥42%	
Surface Quality:	80/50	
STABLEDGE:	Yes	

AB555 acrylic absorptive bandpass filter passes light in the visible range and blocks all near-infrared, ultraviolet and violet wavelengths. This filter offers excellent laser protection at 1064nm (O.D. 6). Additionally, optical density exceeds 5.0 in the UV (190-375nm), near-IR (760-1070nm) and at 10,600nm. Standard thickness is 3.5mm. The material is a light greenish color in transmission. Sheet stock can be quickly laser cut to a wide variety of custom sizes and shapes, particularly when used



as a cover for an enclosure or a laser protective window. Next day shipping is typical. \*Not available in 1mm thickness or standard 25.4<sup>™</sup> C-Mount option. For filters thicker than 1mm, we offer an alternative mounting solution that has an overall thickness of 5.5mm. This mount can accommodate filters up to 3.5mm thick.

To view this alternative C-Mount option, *click here*.



# AB555 TRANSMISSION DATA (TYPICAL)

Wavelength (nm)	Transmission (%)	Way
1100	0.02	
1090	0.01	
1080	0.00	
1070	0.01	
1060	0.00	
1050	0.01	
1040	0.01	
1030	0.02	
1020	0.01	
1010	0.01	
1000	0.01	
990	0.00	
980	0.02	
970	0.00	
960	0.00	
950	0.02	
940	0.01	
930	0.01	
920	0.00	
910	0.03	
900	0.00	
890	0.00	
880	0.00	
870	0.00	
860	0.00	
850	0.00	
840	0.00	
830	0.00	
820	0.00	
810	0.00	
800	0.00	

**PRODUCT DATASHEET** 

**AB555** 

Acrylic Bandpass

Wavelength (nm)	Transmission (%)
790	0.00
780	0.00
770	0.00
760	0.00
750	0.00
740	0.00
730	0.00
720	0.01
710	0.07
700	0.41
690	1.43
680	3.17
670	5.45
660	7.99
650	12.33
640	18.29
630	24.83
620	30.62
610	35.01
600	38.34
590	40.75
580	42.14
570	42.80
560	43.41
550	43.20
540	40.53
530	35.33
520	30.18
510	27.16
500	25.67
490	25.29

Wavelength (nm)	Transmission (%)
480	23.03
470	14.97
460	5.30
450	0.50
440	0.02
430	0.00
420	0.00
410	0.00
400	0.00
390	0.00
380	0.00
370	0.00
360	0.00
350	0.00

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## PRODUCT DATASHEET AB555 Acrylic Bandpass

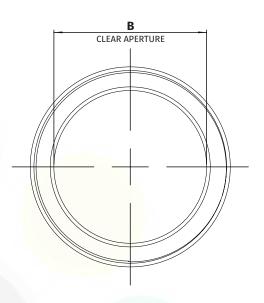
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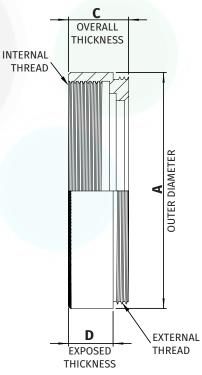
## STANDARD THREADED MOUNT DIMENSIONS

### NOTES:

- 1. Inner and outer threads are of the same size and pitch.
- 2. Filter mount and retaining ring are black anodized aluminum.
- 3. All dimensions indicated in mm.
- 4. Tolerance: +/-0.3mm.

Mount Size	Α	В	С	D
M13.25 x P0.5	14 <mark>.3</mark>	10.6	<b>7.5</b>	5.7
M22.5 x P0.5	2 <mark>4</mark>	18.5	7	5.2
M25.5 x P0.5	27 <mark>.5</mark>	21	7	5.2
M27 x P0.5	29	22.5	7	5.2
M30.5 x P0.5	32.5	25.5	7	5.2
M34 x P0.5	36	29	7	5.2
M35.5 x P0.5	37.5	<mark>3</mark> 0.5	7	5.2
M37 x P0.75	39	<mark>31.</mark> 9	6.5	4.5
M37.5 x P0.5	39.5	<mark>32.</mark> 5	7.2	5.2
M39 x P0.5	41	<mark>3</mark> 4	7	5.2
M40.5 x P0.5	42.5	35.5	7	5.2
M43 x P0.75	45	38	7	5.2
M46 x P0.75	48	41	7	5.2
M48 x P0.75	50	43	7	5.1
M49 x P0.75	5 <mark>1</mark>	44	7	5.2
M52 x P0.75	5 <mark>4</mark>	47	7	5.2
M55 x P0.75	57	50	7	5.2
M58 x P0.75	60	52.9	6.5	4.5
M62 x P0.75	64	57.1	7	5.2
M67 x P0.75	70	61.8	6.5	4.5
M72 x P0.75	75	66.9	6.5	4.5
M77 x P0.75	80	71.9	6.5	4.5
M82 x P0.75	85	76.8	6.5	4.5
M86 x P1.0	89	80.8	6.5	4.5
M95 x P1.0	98.2	89.9	10	7.1
M105 x P1.0	109.8	100	11	8





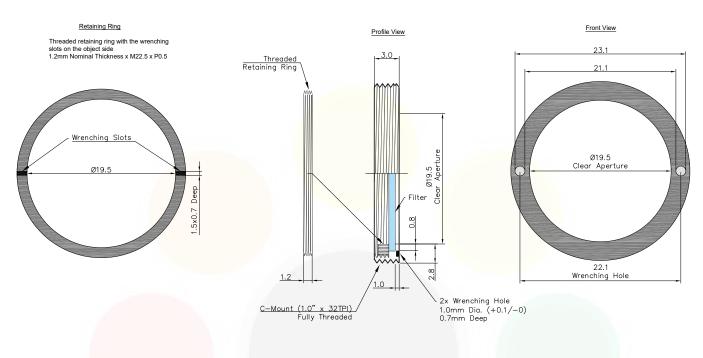


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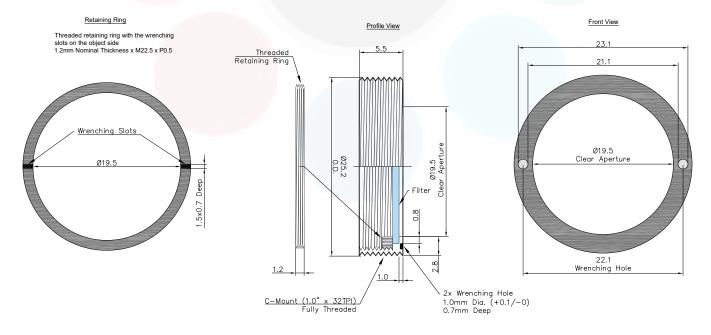
## C-MOUNT DIMENSIONS (-25.4)

C-Mount is available on filters with a substrate thickness of 1mm or less



## C-MOUNT SIS DIMENSIONS (-25.4-SIS)

C-Mount SIS is available on filters with a substrate thickness greater than 1mm and less than or equal to 3.5mm





## PRODUCT DATASHEET AB555 Acrylic Bandpass

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## MOUNTS FOR ANY SYSTEM

#### **Mount Sizes**

Mount<br/>SizePitchM13.250.5M22.50.5



Midwest Optical Systems is the world's leading resource in machine vision filters and optical solutions. MidOpt's innovative filter designs ensure flawless control, dependable results and unmatched image quality. Mounting solutions are available for any system for lenses with and without filter threads, the exclusively designed 25.4<sup>™</sup> C-Mount, and custom fabrication of unmounted shapes and sizes.



	<ul> <li>&gt; THREADED MOUNT Designed for Lenses with Filter Threads</li> <li>- MidOpt offers the largest variety of filters in-stock and ready to ship</li> <li>- Sizes available: M13.25-M105</li> <li>- Black anodized aluminum</li> <li>- Custom thread sizes are available upon request</li> </ul>		
_	CREATE PART #: Select a filter and add a mount size (e.g. M27) Example: BP470-27		
	<ul> <li>&gt; 25.4<sup>™</sup> C-MOUNT Threads into all C-Mount Cameras</li> <li>25.4<sup>™</sup> C-Mount Camera Filter exclusively designed by MidOpt to thread directly into any C-Mount Camera between the lens and sensor</li> <li>Recommended for use with wide angle lenses to prevent vignetting and angle shift</li> <li>Helpful in applications with space constraints and lenses without filter threads</li> <li>Custom installation wrench included</li> </ul>		
	CREATE PART #: Select a filter and add "-25.4" Example: BP470-25.4		
	<ul> <li>SLIP MOUNT Designed for Wide Angle Lenses Without Filter Threads</li> <li>Accommodates standard threaded mounts</li> <li>Low profile and oversize diameter design prevents wide angle lens vignetting</li> <li>Includes black Delrin<sup>®</sup> Slip Mount adapter plus Threaded Mount Filter</li> </ul>		
	CREATE PART #: Select a filter, use "S" for slip and add the outside diameter of lens in mm (e.g. 43mm) Example: BP470-S43		
	<ul> <li>UNMOUNTED</li> <li>Any MidOpt filter type can be provided as an Unmounted Filter</li> <li>Custom shapes and sizes are typically available within a two week lead time with many shipped same day</li> </ul>		

#### CREATE PART #

CIRCLE: Use "D" and add diameter in mm (e.g. 19mm) Example: BP470-D19 SQUARE: Use "R" and add side measurement in mm (e.g. 15mm) Example: BP470-R15 RECTANGLE: Use "R" and add length in mm (e.g. 30mm) x width in mm (e.g. 15mm) Example: BP470-R30x15



### > CUSTOM SOLUTIONS FOR M12 MOUNT LENSES

- Offered in aluminum slip mount over the lens
- Can be optically cemented behind the lens

## HOW TO ORDER

To order a filter with a threaded mount, first select a filter (e.g. BP470) and add the mount size (e.g. M27) to build your part number (e.g. BP470-27).



M25.5	0.5
M27	0.5
M30.5	0.5
M34	0.5
M35.5	0.5
M37	0.75
M37.5	0.5
M39	0.5
M40.5	0.5
M43	0.75
M46	0.75
M48	0.75
M49	0.75
M52	0.75
M55	0.75
M58	0.75
M62	0.75

M67 M72

M77

M82

M86

M95

M105 1.0

#### C-MOUNT M25.4™

0.75

0 75

0.75

0.75

1.0

1.0

SLIP MOUNT		
Outside Diameter Range	Threaded Mount	
15.1-19.0	M22.5	
19.1-26.5	M30.5	
26.6-31.9	M40.5	
32.0-40.9	M46	
41.0-50.9	M55	
51.0-57.9	M62	
58.0-68.0	M72	
68.1-79.0	M82	

#### UNMOUNTED

79.1-101.0 M105

Custom Shapes & Sizes Available

#### M12 MOUNT

Outside Diameter Range 13.2-14.2 S14A 14.3-15.0 S15A



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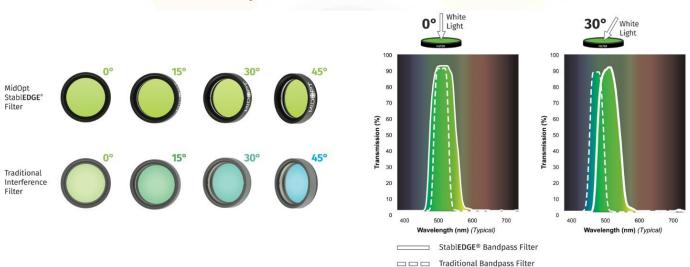
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## **MIDOPT STABLEDGE®**

### Minimize the Effects of Short Shifting

MidOpt StablEDGE<sup>®</sup> optical filters are specifically designed to be less susceptible to effects from angular shifting seen when optical filters are placed in front of short focal length (<12mm) camera lenses. This feature is becoming increasingly important as today's trend in machine vision imaging progresses towards more compact inspection layouts, which utilize less space – forcing the camera and lens closer to the subject. As a result, short focal length lenses are now more widely used than ever before.

Using a traditional coated interference filter in these more compressed configurations results in contrast loss toward the edges of the image. Because of the angle imposed by the field of view (FOV) of the lens, the passband shifts and allows short wavelength ambient light to overwhelm the subject. Light from LED or laser diode lighting is also cut off. In contrast, peak transmission of MidOpt's StablEDGE<sup>®</sup> filters is not significantly altered, and effects due to short shifting are minimized.



StablEDGE® filters take advantage of absorptive filter glass to form the leading edge of the filter passband. This assures no shifting in this region, even when the lens FOV exceeds 100°. Filter glasses also offer far superior lower wavelength blocking of ambient light, sharp transition slopes and unmatched durability. MidOpt's StablEDGE® Filter cut-off slopes utilize interference filter coatings, however the cut-off slope is positioned to be sufficiently broad, and the Gaussian passband profile ensures that excessive ambient light is not allowed to degrade image contrast. Thus, shifting will not significantly encroach into peak transmission, assuring angular insensitivity over the desired range.

Among all machine vision filter manufacturers, MidOpt is unique in incorporating StablEDGE® technology across a full range of products. StablEDGE® designs are less angle-of-incidence sensitive, inherently more rugged, and are environmentally stable.

