### PRODUCT DATASHEET AC389 Protective Filters

# **Machine** VISION DIRECT

# AC389 ACRYLIC VIS + NIR A/R COATED PROTECTIVE WINDOW

#### **MidOpt Protective Filters**

MidOpt specializes in manufacturing custom made Protective Windows, which can be designed for nearly any type or size application at any wavelength range requirement. MidOpt custom windows can be manufactured from different substrates and include various coatings depending on the application requirements.

- Glass, acrylic, polycarbonate, sapphire and other substrates
- Oleophobic, anti-reflection, anti-smudge, anti-fog and hydrophobic coatings available
- Chemically strengthened glass options, including Gorilla Glass<sup>®</sup>
- Wavelength and polarization filtering
- Adhesive backing for easy fastening
- Custom silk screening service for borders, masking, fiducial marks, logos or patterns
- Available with various mounting configurations based on need

#### **Protective Filter Information**

Protective Filters are designed to shield your lens and lighting from dirt, dust, liquids, impact and harsh environments without sacrificing image quality.

#### **Custom Protective Filter Applications**

- Industrial camera enclosures
- Dashboard camera enclosures
- LCD screen covers
- Sensor and scanner covers
- Autonomous Vehicle LiDAR enclosures

- Drone camera enclosures
- Sign enclosures
- Display covers
- Quartz tile assembly
- Thermal applications

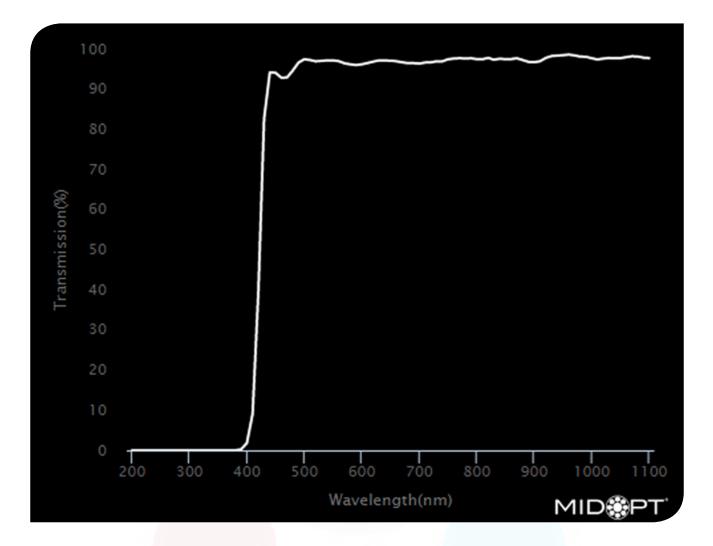
**APPLICATIONS:** Protective Filters are useful in all imaging applications. The LP285 can withstand high temperatures and is impact resistant (similar qualities to Pyrex).





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Useful Range:	420-1100nm	
Tolerance:	+/- 10nm	
Peak Transmission:	≥98%	
Surface Quality:	80/50	
Thickness:	1, 2mm	
STABLEDGE:	Yes	

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AC389 anti-reflection coated acrylic windows are optimized for visible AND near-infrared transmission, making them ideal for use in security systems, 3D image capture, and some LIDAR applications. They are chemically and environmentally stable, resist solarization, and are cosmetically superb. Durable antireflection coatings increase light transmission while limiting glare and other unwanted reflections. At the same time, the acrylic substrate is a lighter weight, more impact resistant alternative compared to glass. As an option, these windows can also be provided with oleophobic/hydrophobic top coatings.



## AC389 TRANSMISSION DATA (TYPICAL)

Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)
1100	97.74	790	97.69	480	94.64
1090	97.84	780	97.63	470	92.90
1080	98.12	770	97.71	460	92.84
1070	98.19	760	97.62	450	94.07
1060	97.96	750	97.44	440	94.16
1050	97.73	740	96.91	430	82.70
1040	97.68	730	96.94	420	39.60
1030	97.77	720	96.66	410	9.09
1020	97.60	710	96.62	400	1.82
1010	97.40	700	96.36	390	0.23
1000	97.69	690	96.48	380	0.02
990	98.07	680	96.49	370	0.00
980	98.10	670	96.69	360	0.00
970	98.40	660	96.95	350	0.00
960	98.61	650	97.10	340	0.00
950	98.46	640	97.12	330	0.00
940	98.35	630	97.16	320	0.00
930	98.24	620	96.86	310	0.00
920	97.76	610	96.51	300	0.00
910	96.94	600	96.18	290	0.00
900	96.71	590	96.00	280	0.00
890	96.79	580	96.18	270	0.00
880	97.24	570	96.43	260	0.00
870	97.69	560	96.96	250	0.00
860	97.50	550	97.17	240	0.00
850	97.46	540	97.16	230	0.00
840	97.59	530	97.04	220	0.00
830	97.33	520	96.93	210	0.00
820	97.78	510	97.24	200	0.00
810	97.45	500	97.46		
800	97.48	490	96.61	M	

MIDWEST OPTICAL SYSTEM, INC.



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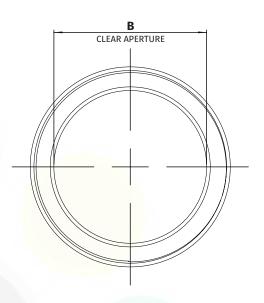


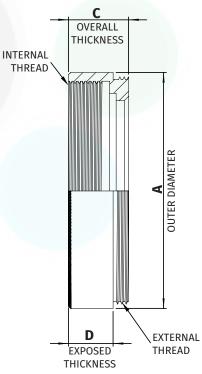
### STANDARD THREADED MOUNT DIMENSIONS

#### NOTES:

- 1. Inner and outer threads are of the same size and pitch.
- 2. Filter mount and retaining ring are black anodized aluminum.
- 3. All dimensions indicated in mm.
- 4. Tolerance: +/-0.3mm.

Mount Size	Α	В	С	D
M13.25 x P0.5	14 <mark>.3</mark>	10.6	<b>7.5</b>	5.7
M22.5 x P0.5	2 <mark>4</mark>	18.5	7	5.2
M25.5 x P0.5	27 <mark>.5</mark>	21	7	5.2
M27 x P0.5	29	22.5	7	5.2
M30.5 x P0.5	32.5	25.5	7	5.2
M34 x P0.5	36	29	7	5.2
M35.5 x P0.5	37.5	<mark>3</mark> 0.5	7	5.2
M37 x P0.75	39	<mark>31.</mark> 9	6.5	4.5
M37.5 x P0.5	39.5	<mark>32.</mark> 5	7.2	5.2
M39 x P0.5	41	<mark>3</mark> 4	7	5.2
M40.5 x P0.5	42.5	35.5	7	5.2
M43 x P0.75	45	38	7	5.2
M46 x P0.75	48	41	7	5.2
M48 x P0.75	50	43	7	5.1
M49 x P0.75	5 <mark>1</mark>	44	7	5.2
M52 x P0.75	5 <mark>4</mark>	47	7	5.2
M55 x P0.75	57	50	7	5.2
M58 x P0.75	60	52.9	6.5	4.5
M62 x P0.75	64	57.1	7	5.2
M67 x P0.75	70	61.8	6.5	4.5
M72 x P0.75	75	66.9	6.5	4.5
M77 x P0.75	80	71.9	6.5	4.5
M82 x P0.75	85	76.8	6.5	4.5
M86 x P1.0	89	80.8	6.5	4.5
M95 x P1.0	98.2	89.9	10	7.1
M105 x P1.0	109.8	100	11	8





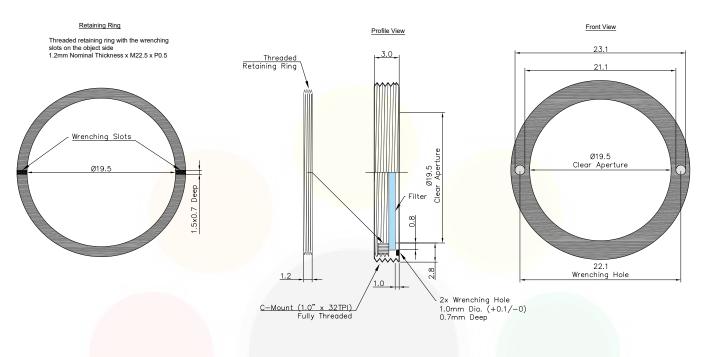


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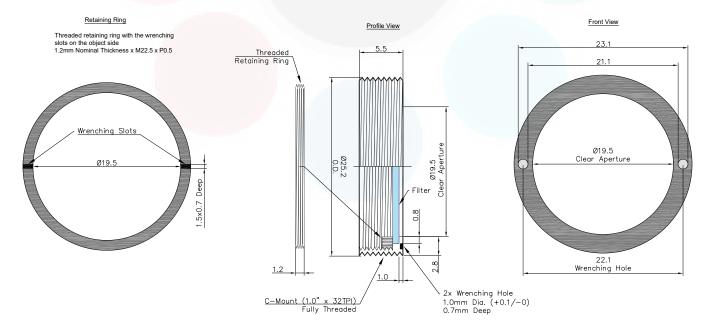
### C-MOUNT DIMENSIONS (-25.4)

C-Mount is available on filters with a substrate thickness of 1mm or less



### C-MOUNT SIS DIMENSIONS (-25.4-SIS)

C-Mount SIS is available on filters with a substrate thickness greater than 1mm and less than or equal to 3.5mm





### MOUNTS FOR ANY SYSTEM

#### Mount Sizes

> THREADED



Midwest Optical Systems is the world's leading resource in machine vision filters and optical solutions. MidOpt's innovative filter designs ensure flawless control, dependable results and unmatched image quality. Mounting solutions are available for any system for lenses with and without filter threads, the exclusively designed 25.4™ C-Mount, and custom fabrication of unmounted shapes and sizes.



<ul> <li>&gt; THREADED MOUNT Designed for Lenses with Filter Threads</li> <li>MidOpt offers the largest variety of filters in-stock and ready to ship</li> <li>Sizes available: M13.25-M105</li> <li>Black anodized aluminum</li> <li>Custom thread sizes are available upon request</li> </ul>			
CREATE PART #: Select a filter and add a mount size (e.g. M27) Example: BP470-27			
<ul> <li>&gt; 25.4<sup>™</sup> C-MOUNT Threads into all C-Mount Cameras</li> <li>25.4<sup>™</sup> C-Mount Camera Filter exclusively designed by MidOpt to thread directly into any C-Mount Camera between the lens and sensor</li> <li>Recommended for use with wide angle lenses to prevent vignetting and angle shift</li> <li>Helpful in applications with space constraints and lenses without filter threads</li> <li>Custom installation wrench included</li> </ul>			
CREATE PART #: Select a filter and add "-25.4" Example: BP470-25.4			
<ul> <li>SLIP MOUNT Designed for Wide Angle Lenses Without Filter Threads</li> <li>Accommodates standard threaded mounts</li> <li>Low profile and oversize diameter design prevents wide angle lens vignetting</li> <li>Includes black Delrin<sup>®</sup> Slip Mount adapter plus Threaded Mount Filter</li> </ul>			
CREATE PART #: Select a filter, use "S" for slip and add the outside diameter of lens in mm (e.g. 43mm) Example: BP470-S43			
<ul> <li>UNMOUNTED</li> <li>Any MidOpt filter type can be provided as an Unmounted Filter</li> <li>Custom shapes and sizes are typically available within a two week lead time with many shipped same day</li> </ul>			
CREATE PART #			



CIRCLE: Use "D" and add diameter in mm (e.g. 19mm) Example: BP470-D19 SQUARE: Use "R" and add side measurement in mm (e.g. 15mm) Example: BP470-R15 RECTANGLE: Use "R" and add length in mm (e.g. 30mm) x width in mm (e.g. 15mm) Example: BP470-R30x15



#### > CUSTOM SOLUTIONS FOR M12 MOUNT LENSES

- · Offered in aluminum slip mount over the lens
- Can be optically cemented behind the lens

### **HOW TO ORDER**

To order a filter with a threaded mount, first select a filter (e.g. BP470) and add the mount size (e.g. M27) to build your part number (e.g. BP470-27).



Mount Size	Pitc
M13.25	0.5
M22.5	0.5
M25.5	0.5
M27	0.5
M30.5	0.5
M34	0.5
M35.5	0.5
M37	0.75
M37.5	0.5
M39	0.5
M40.5	0.5
M43	0.75
M46	0.75
M48	0.75
M49	0.75
M52	0.75
M55	0.75
M58	0.75
M62	0.75
M67	0.75
M72	0.75
M77	0.75
M82	0.7
M86	1.0

C-MOUNT M25.4™

1.0

1.0

M95

M105

SLIP MOUNT		
Outside Diameter Range	Threaded Mount	
15.1-19.0	M22.5	
19.1-26.5	M30.5	
26.6-31.9	M40.5	
32.0-40.9	M46	
41.0-50.9	M55	
51.0-57.9	M62	
58.0-68.0	M72	
68 1-79 0	M82	

#### UNMOUNTED

79.1-101.0 M105

Custom Shapes & Sizes Available

#### M12 MOUNT

Outside Diameter Range Part # 13.2-14.2 S14A 14.3-15.0 S15A



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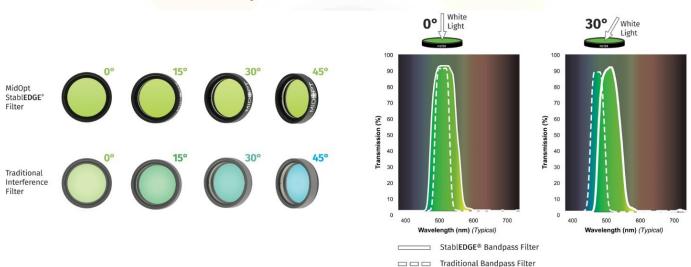
# **Machine** VISION DIRECT

### **MIDOPT STABLEDGE®**

#### Minimize the Effects of Short Shifting

MidOpt StablEDGE<sup>®</sup> optical filters are specifically designed to be less susceptible to effects from angular shifting seen when optical filters are placed in front of short focal length (<12mm) camera lenses. This feature is becoming increasingly important as today's trend in machine vision imaging progresses towards more compact inspection layouts, which utilize less space – forcing the camera and lens closer to the subject. As a result, short focal length lenses are now more widely used than ever before.

Using a traditional coated interference filter in these more compressed configurations results in contrast loss toward the edges of the image. Because of the angle imposed by the field of view (FOV) of the lens, the passband shifts and allows short wavelength ambient light to overwhelm the subject. Light from LED or laser diode lighting is also cut off. In contrast, peak transmission of MidOpt's StablEDGE® filters is not significantly altered, and effects due to short shifting are minimized.



StablEDGE® filters take advantage of absorptive filter glass to form the leading edge of the filter passband. This assures no shifting in this region, even when the lens FOV exceeds 100°. Filter glasses also offer far superior lower wavelength blocking of ambient light, sharp transition slopes and unmatched durability. MidOpt's StablEDGE® Filter cut-off slopes utilize interference filter coatings, however the cut-off slope is positioned to be sufficiently broad, and the Gaussian passband profile ensures that excessive ambient light is not allowed to degrade image contrast. Thus, shifting will not significantly encroach into peak transmission, assuring angular insensitivity over the desired range.

Among all machine vision filter manufacturers, MidOpt is unique in incorporating StablEDGE® technology across a full range of products. StablEDGE® designs are less angle-of-incidence sensitive, inherently more rugged, and are environmentally stable.

