Machine VISION DIRECT

LP1070 SHORT-WAVE INFRARED LONGPASS FILTER

MidOpt Longpass (Sharp-Cut) Filters

- Available in VIS, NIR (Near-Infrared), and SWIR (Short-Wave Infrared) passbands
- Achieve optimal contrast
- Improve system control, repeatability and stability
- Block interfering wavelengths, eliminating the need for shrouds
- Increase resolution by reducing chromatic aberration
- Anti-reflection coated for maximum transmission
- Hard coated, single substrate fabrication
- Exceptional surface quality; 40/20 scratch/dig

Longpass Filter Applications

Often referred to as a "sharp-cut" filter, Longpass Filters are specifically designed to pass a broad spectrum of longer wavelength light while blocking shorter wavelengths.

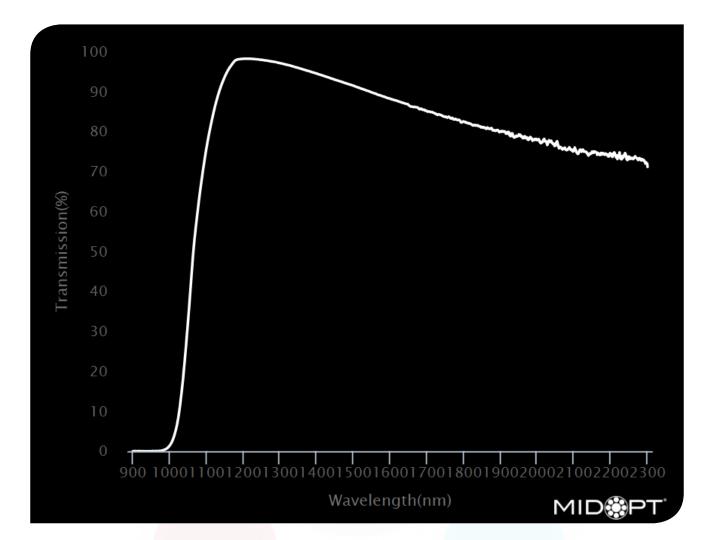
LP Series – Longpass Filters

- Economical solution for isolating specific spectral regions
- Peak transmission ≥90%
- StablEDGE® design reduces angular dependency and minimizes short-shifting effects
- Anti-reflection coated for maximum transmission in VIS and NIR spectrums
- Can be used with Shortpass Filters for a custom, fine-tuned Bandpass Filter
- Double-side polished glass for exceptional parallelism and optical flatness
- Exceptional surface quality; 40/20 scratch/dig
- Available in wavelength ranges from 350nm to 1850nm

APPLICATIONS: Longpass Filters are often used in fluorescence applications to block an excitation light source or to pass multiple emission wavelengths, improving signal to noise ratio. Longpass Filters are also commonly used in photography and astronomy.







Useful Range:	1100-2300nm
Cut-on Wavelength 50% T:	1070nm
Tolerance:	+/- 10nm
Peak Transmission:	≥90%
Surface Quality:	40/20
STABLEDGE:	Yes

LP1070 is a 0.7mm thick silicon Longpass filter with antireflection coatings on both sides optimized for 1100-2300nm transmission. Because silicon is inherently opaque, blocking in the visible and very near-IR spectrums is excellent, and the positioning of the cut-on slope is completely insensitive to the angle of incidence of light impinging on the surfaces.



LP1070 also reduces Nd:YAG (1064nm) light transmission by approximately 50%. This filter is mainly intended for use with SWIR camera systems and blocks essentially all light that CCD/ CMOS cameras might normally be sensitive to.



PRODUCT DATASHEET





LP1070 TRANSMISSION DATA (TYPICAL)

Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)
2300	71.19	1990	77.91	1680	85.62
2290	72.89	1980	78.42	1670	86.13
2280	73.13	1970	78.57	1660	86.27
2270	73.43	1960	78.62	1650	86.70
2260	73.19	1950	79.34	1640	87.07
2250	73.67	1940	78.69	1630	87.37
2240	74.40	1930	79.59	1620	87.68
2230	73.14	1920	79.94	1610	87.96
2220	73.57	1910	80.05	1600	88.27
2210	74.80	1900	80.12	1590	88.54
2200	74.36	1890	80.43	1580	88.87
2190	74.26	1880	80.37	1570	89.19
2180	74.61	1870	80.77	1560	89.54
2170	74.18	1860	80.80	1550	89.85
2160	74.79	1850	81.21	1540	90.21
2150	74.69	1840	81.38	1530	90.53
2140	74.42	1830	81.68	1520	90.85
2130	75.01	1820	81.91	1510	91.17
2120	74.98	1810	82.16	1500	91.54
2110	74.45	1800	82.54	1490	91.82
2100	75.41	1790	82.74	1480	92.13
2090	75.62	1780	83.12	1470	92.43
2080	75.38	1770	83.35	1460	92.75
2070	75.74	1760	83.76	1450	93.01
2060	76.06	1750	83.75	1440	93.34
2050	76.54	1740	84.08	1430	93.66
2040	77.25	1730	84.29	1420	93.98
2030	77.58	1720	84.69	1410	94.28
2020	77.77	1710	84.92	1400	94.57
2010	77.13	1700	85.18		J
2000	77.91	1690	85.53	M	

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LP1070 TRANSMISSION DATA (TYPICAL)

Wavelength	Transmission
(nm)	(%)
1390	94.85
1380	95.16
1370	95.42
1360	95.71
1350	95.99
1340	96.24
1330	96.53
1320	96.75
1310	96.99
1300	97.19
1290	97.41
1280	97.57
1270	97.74
1260	97.85
1250	98.00
1240	98.12
1230	98.20
1220	98.26
1210	98.29
1200	98.26
1190	98.17
1180	97.92
1170	96.90
1160	95.56
1150	93.73
1140	91.42
1130	88.53
1120	84.95
1110	80.67
1100	75.70
1090	69.71

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Wavelength (nm)	Transmission (%)
1080	62.83
1070	54.92
1060	44.39
1050	32.24
1040	21.35
1030	12.58
1020	6.52
1010	3.15
1000	1.37
990	0.53
980	0.19
970	0.06
960	0.02
950	0.01
940	0.00
930	0.00
920	0.04
910	0.01
900	0.00



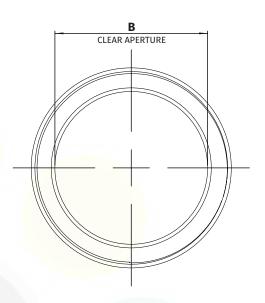
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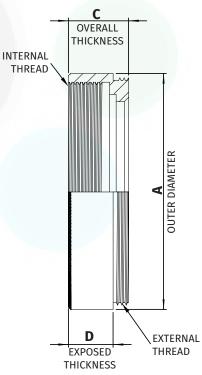
STANDARD THREADED MOUNT DIMENSIONS

NOTES:

- 1. Inner and outer threads are of the same size and pitch.
- 2. Filter mount and retaining ring are black anodized aluminum.
- 3. All dimensions indicated in mm.
- 4. Tolerance: +/-0.3mm.

Mount Size	А	В	С	D
M13.25 x P0.5	14 <mark>.3</mark>	10.6	7.5	5.7
M22.5 x P0.5	2 <mark>4</mark>	18.5	7	5.2
M25.5 x P0.5	27 <mark>.5</mark>	21	7	5.2
M27 x P0.5	29	22.5	7	5.2
M30.5 x P0.5	32.5	25.5	7	5.2
M34 x P0.5	36	29	7	5.2
M35.5 x P0.5	37.5	<mark>3</mark> 0.5	7	5.2
M37 x P0.75	39	<mark>31</mark> .9	6.5	4.5
M37.5 x P0.5	39.5	<mark>32.</mark> 5	7.2	5.2
M39 x P0.5	41	<mark>3</mark> 4	7	5.2
M40.5 x P0.5	42.5	35.5	7	5.2
M43 x P0.75	45	38	7	5.2
M46 x P0.75	48	41	7	5.2
M48 x P0.75	50	43	7	5.1
M49 x P0.75	5 <mark>1</mark>	44	7	5.2
M52 x P0.75	5 <mark>4</mark>	47	7	5.2
M55 x P0.75	57	50	7	5.2
M58 x P0.75	60	52.9	6.5	4.5
M62 x P0.75	64	57.1	7	5.2
M67 x P0.75	70	61.8	6.5	4.5
M72 x P0.75	75	66.9	6.5	4.5
M77 x P0.75	80	71.9	6.5	4.5
M82 x P0.75	85	76.8	6.5	4.5
M86 x P1.0	89	80.8	6.5	4.5
M95 x P1.0	98.2	89.9	10	7.1
M105 x P1.0	109.8	100	11	8





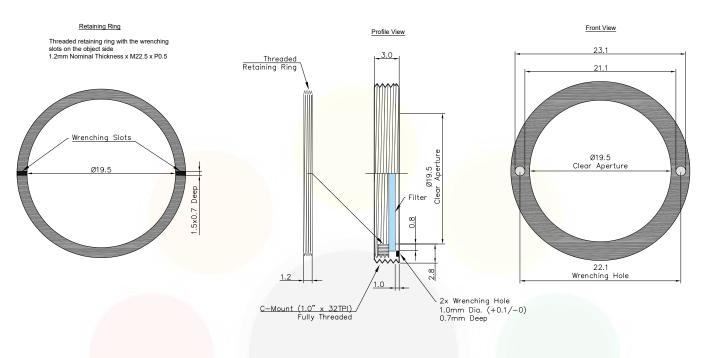


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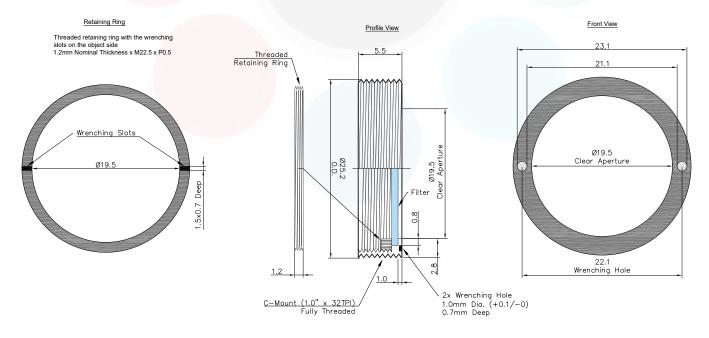
C-MOUNT DIMENSIONS (-25.4)

C-Mount is available on filters with a substrate thickness of 1mm or less



C-MOUNT SIS DIMENSIONS (-25.4-SIS)

C-Mount SIS is available on filters with a substrate thickness greater than 1mm and less than or equal to 3.5mm





MOUNTS FOR ANY SYSTEM

Mount Sizes

Pitch

05

0.5

0.5

0.5

0.5

0.75

0.5

0.5

0.5

0 75

0.75

0.75

0.75

0.75

0.75

0.75

> THREADED Mount Size

M13.25 0.5

M22.5 0.5

M25.5

M27

M30.5

M34

M35.5

M37.5

M40.5

M37

M39

M43

M46

M48

M49

M52

M55

M58



Midwest Optical Systems is the world's leading resource in machine vision filters and optical solutions. MidOpt's innovative filter designs ensure flawless control, dependable results and unmatched image quality. Mounting solutions are available for any system for lenses with and without filter threads, the exclusively designed 25.4™ C-Mount, and custom fabrication of unmounted shapes and sizes.



 > THREADED MOUNT Designed for Lenses with Filter Threads MidOpt offers the largest variety of filters in-stock and ready to ship Sizes available: M13.25-M105 Black anodized aluminum Custom thread sizes are available upon request 			
CREATE PART #: Select a filter and add a mount size (e.g. M27) Example: BP470-27			
 > 25.4[™] C-MOUNT Threads into all C-Mount Cameras 25.4[™] C-Mount Camera Filter exclusively designed by MidOpt to thread directly into any C-Mount Camera between the lens and sensor Recommended for use with wide angle lenses to prevent vignetting and angle shift Helpful in applications with space constraints and lenses without filter threads Custom installation wrench included 			
CREATE PART #: Select a filter and add "-25.4" Example: BP470-25.4			
 SLIP MOUNT Designed for Wide Angle Lenses Without Filter Threads Accommodates standard threaded mounts Low profile and oversize diameter design prevents wide angle lens vignetting Includes black Delrin[®] Slip Mount adapter plus Threaded Mount Filter 			
CREATE PART #: Select a filter, use "S" for slip and add the outside diameter of lens in mm (e.g. 43mm) Example: BP470-S43			
 • UNMOUNTED • Any MidOpt filter type can be provided as an Unmounted Filter • Custom shapes and sizes are typically available within a two week lead time with many shipped same day 			

CREATE PART #

CIRCLE: Use "D" and add diameter in mm (e.g. 19mm) Example: BP470-D19 SQUARE: Use "R" and add side measurement in mm (e.g. 15mm) Example: BP470-R15 RECTANGLE: Use "R" and add length in mm (e.g. 30mm) x width in mm (e.g. 15mm) Example: BP470-R30x15



> CUSTOM SOLUTIONS FOR M12 MOUNT LENSES

- · Offered in aluminum slip mount over the lens
- Can be optically cemented behind the lens

HOW TO ORDER

To order a filter with a threaded mount, first select a filter (e.g. BP470) and add the mount size (e.g. M27) to build your part number (e.g. BP470-27).



M62 0.75 M67 0.75 M72 0 75 M77 0.75 M82 0.75 M86 1.0 M95 1.0 M105 1.0

C-MOUNT M25.4™

SLIP MOUNT			
Outside Diameter Range	Threaded Mount		

15.1-19.0 M22.5 19.1-26.5 M30.5 26.6-31.9 M40.5 32.0-40.9 M46 41.0-50.9 M55 51.0-57.9 M62 58.0-68.0 M72 68.1-79.0 M82 79.1-101.0 M105

UNMOUNTED

Custom Shapes & Sizes Available

M12 MOUNT

Outside Diameter Range Part # 13.2-14.2 S14A 14.3-15.0 S15A



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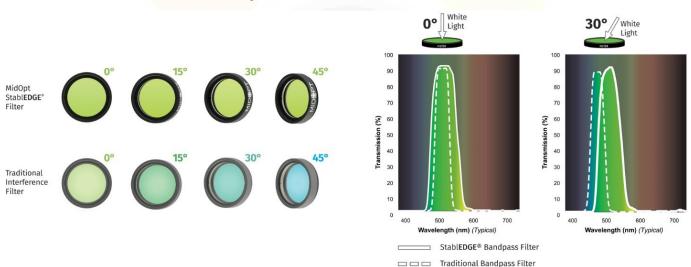
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MIDOPT STABLEDGE®

Minimize the Effects of Short Shifting

MidOpt StablEDGE® optical filters are specifically designed to be less susceptible to effects from angular shifting seen when optical filters are placed in front of short focal length (<12mm) camera lenses. This feature is becoming increasingly important as today's trend in machine vision imaging progresses towards more compact inspection layouts, which utilize less space – forcing the camera and lens closer to the subject. As a result, short focal length lenses are now more widely used than ever before.

Using a traditional coated interference filter in these more compressed configurations results in contrast loss toward the edges of the image. Because of the angle imposed by the field of view (FOV) of the lens, the passband shifts and allows short wavelength ambient light to overwhelm the subject. Light from LED or laser diode lighting is also cut off. In contrast, peak transmission of MidOpt's StablEDGE® filters is not significantly altered, and effects due to short shifting are minimized.



StablEDGE® filters take advantage of absorptive filter glass to form the leading edge of the filter passband. This assures no shifting in this region, even when the lens FOV exceeds 100°. Filter glasses also offer far superior lower wavelength blocking of ambient light, sharp transition slopes and unmatched durability. MidOpt's StablEDGE® Filter cut-off slopes utilize interference filter coatings, however the cut-off slope is positioned to be sufficiently broad, and the Gaussian passband profile ensures that excessive ambient light is not allowed to degrade image contrast. Thus, shifting will not significantly encroach into peak transmission, assuring angular insensitivity over the desired range.

Among all machine vision filter manufacturers, MidOpt is unique in incorporating StablEDGE® technology across a full range of products. StablEDGE® designs are less angle-of-incidence sensitive, inherently more rugged, and are environmentally stable.

