Machine VISION DIRECT

LP470 LIGHT YELLOW LONGPASS FILTER

MidOpt Longpass (Sharp-Cut) Filters

- Available in VIS, NIR (Near-Infrared), and SWIR (Short-Wave Infrared) passbands
- Achieve optimal contrast
- Improve system control, repeatability and stability
- Block interfering wavelengths, eliminating the need for shrouds
- Increase resolution by reducing chromatic aberration
- Anti-reflection coated for maximum transmission
- Hard coated, single substrate fabrication
- Exceptional surface quality; 40/20 scratch/dig

Longpass Filter Applications

Often referred to as a "sharp-cut" filter, Longpass Filters are specifically designed to pass a broad spectrum of longer wavelength light while blocking shorter wavelengths.

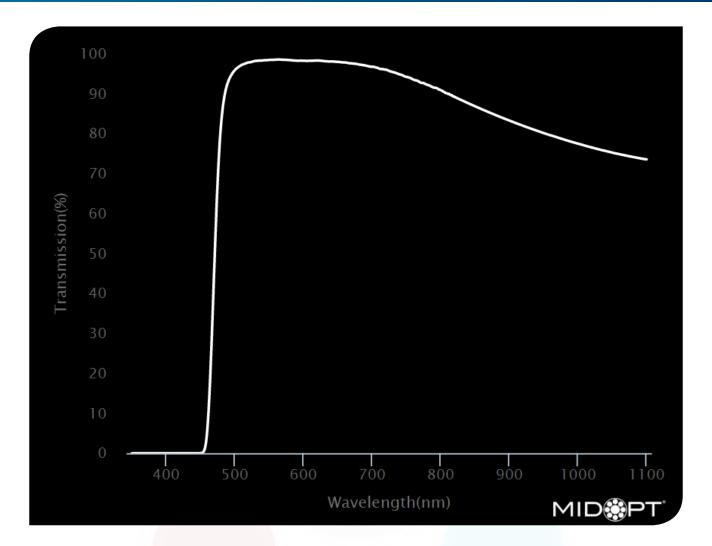
LP Series – Longpass Filters

- Economical solution for isolating specific spectral regions
- Peak transmission ≥90%
- StablEDGE® design reduces angular dependency and minimizes short-shifting effects
- Anti-reflection coated for maximum transmission in VIS and NIR spectrums
- Can be used with Shortpass Filters for a custom, fine-tuned Bandpass Filter
- Double-side polished glass for exceptional parallelism and optical flatness
- Exceptional surface quality; 40/20 scratch/dig
- Available in wavelength ranges from 350nm to 1850nm

APPLICATIONS: Longpass Filters are often used in fluorescence applications to block an excitation light source or to pass multiple emission wavelengths, improving signal to noise ratio. Longpass Filters are also commonly used in photography and astronomy.







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Useful Range:	480-1100nm
Cut-on Wavelength 50% T:	470nm
Tolerance:	+/- 10nm
Peak Transmission:	≥90%
Surface Quality:	40/20
STABLEDGE:	Yes

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A LP470 filter passes most visible and near-IR wavelengths of light. Used with monochrome cameras to aid in increasing contrast and resolution by blocking UV and shorter deep blue wavelengths. To achieve a similar effect while also blocking longer wavelengths including the near infrared, see our BP505 filter ? transmitting longer wavelengths often leads to decreased



contrast in many LED-illuminated imaging applications.





LP470 TRANSMISSION DATA (TYPICAL)

Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)	Wavelength (nm)	Transmission (%)
1100	73.59	790	91.53	480	82.17
1090	73.86	780	92.29	470	45.45
1080	74.19	770	92.91	460	5.76
1070	74.54	760	93.59	450	0.02
1060	74.89	750	94.25	440	0.01
1050	75.28	740	94.86	430	0.01
1040	75.70	730	95.46	420	0.01
1030	76.11	720	96.04	410	0.01
1020	76.56	710	96.34	400	0.01
1010	77.03	700	96.77	390	0.01
1000	77.52	690	97.10	380	0.01
990	78.01	680	97.41	370	0.00
980	78.54	670	97.61	360	0.01
970	79.09	660	97.86	350	0.00
960	79.60	650	97.98		
950	80.18	640	98.10		
940	80.77	630	98.17	-	
930	81.37	620	98.34	1	
920	82.00	610	98.30	-	
910	82.64	600	98.28	-	
900	83.31	590	98.30	-	
890	83.99	580	98.45		
880	84.68	570	98.52		
870	85.40	560	98.56		
860	86.13	550	98.48		
850	86.89	540	98.34	-	
840	87.66	530	98.22		
830	88.44	520	97.84]	
820	89.25	510	97.23]	
810	90.06	500	95.89]	
800	90.91	490	92.84] 🛛 🕨	



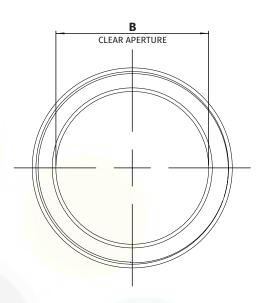
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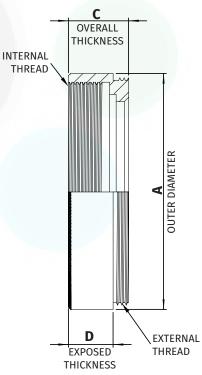
STANDARD THREADED MOUNT DIMENSIONS

NOTES:

- 1. Inner and outer threads are of the same size and pitch.
- 2. Filter mount and retaining ring are black anodized aluminum.
- 3. All dimensions indicated in mm.
- 4. Tolerance: +/-0.3mm.

Mount Size	Α	В	С	D
M13.25 x P0.5	14 <mark>.3</mark>	10.6	7.5	5.7
M22.5 x P0.5	2 <mark>4</mark>	18.5	7	5.2
M25.5 x P0.5	27 <mark>.5</mark>	21	7	5.2
M27 x P0.5	29	22.5	7	5.2
M30.5 x P0.5	32.5	25.5	7	5.2
M34 x P0.5	36	29	7	5.2
M35.5 x P0.5	37.5	<mark>3</mark> 0.5	7	5.2
M37 x P0.75	39	<mark>31</mark> .9	6.5	4.5
M37.5 x P0.5	39.5	<mark>32.</mark> 5	7.2	5.2
M39 x P0.5	41	<mark>3</mark> 4	7	5.2
M40.5 x P0.5	42.5	35.5	7	5.2
M43 x P0.75	45	38	7	5.2
M46 x P0.75	48	41	7	5.2
M48 x P0.75	50	43	7	5.1
M49 x P0.75	5 <mark>1</mark>	44	7	5.2
M52 x P0.75	5 <mark>4</mark>	47	7	5.2
M55 x P0.75	57	50	7	5.2
M58 x P0.75	60	52.9	6.5	4.5
M62 x P0.75	64	57.1	7	5.2
M67 x P0.75	70	61.8	6.5	4.5
M72 x P0.75	75	66.9	6.5	4.5
M77 x P0.75	80	71.9	6.5	4.5
M82 x P0.75	85	76.8	6.5	4.5
M86 x P1.0	89	80.8	6.5	4.5
M95 x P1.0	98.2	89.9	10	7.1
M105 x P1.0	109.8	100	11	8





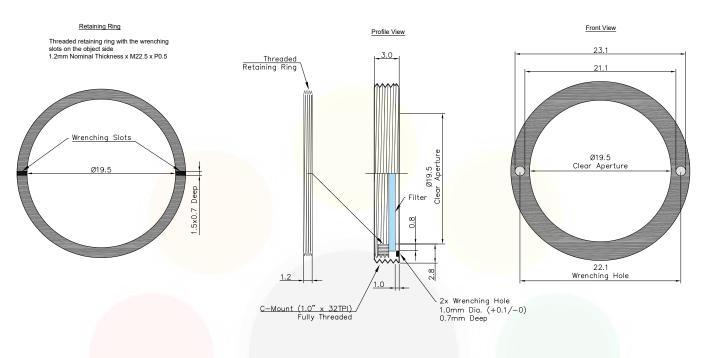


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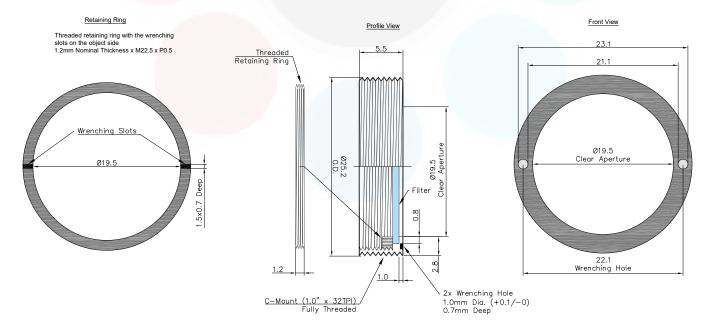
C-MOUNT DIMENSIONS (-25.4)

C-Mount is available on filters with a substrate thickness of 1mm or less



C-MOUNT SIS DIMENSIONS (-25.4-SIS)

C-Mount SIS is available on filters with a substrate thickness greater than 1mm and less than or equal to 3.5mm





O Machine VISION DIRECT

MOUNTS FOR ANY SYSTEM

Mount Sizes

> THREADED



Midwest Optical Systems is the world's leading resource in machine vision filters and optical solutions. MidOpt's innovative filter designs ensure flawless control, dependable results and unmatched image quality. Mounting solutions are available for any system for lenses with and without filter threads, the exclusively designed 25.4[™] C-Mount, and custom fabrication of unmounted shapes and sizes.



	 > THREADED MOUNT Designed for Lenses with Filter Threads • MidOpt offers the largest variety of filters in-stock and ready to ship • Sizes available: M13.25-M105 • Black anodized aluminum • Custom thread sizes are available upon request 		
	CREATE PART #: Select a filter and add a mount size (e.g. M27) Example: BP470-27		
	 > 25.4[™] C-MOUNT Threads into all C-Mount Cameras 25.4[™] C-Mount Camera Filter exclusively designed by MidOpt to thread directly into any C-Mount Camera between the lens and sensor Recommended for use with wide angle lenses to prevent vignetting and angle shift Helpful in applications with space constraints and lenses without filter threads Custom installation wrench included 		
	CREATE PART #: Select a filter and add "-25.4" Example: BP470-25.4		
	 > SLIP MOUNT Designed for Wide Angle Lenses Without Filter Threads • Accommodates standard threaded mounts • Low profile and oversize diameter design prevents wide angle lens vignetting • Includes black Delrin[®] Slip Mount adapter plus Threaded Mount Filter 		
	CREATE PART #: Select a filter, use "S" for slip and add the outside diameter of lens in mm (e.g. 43mm) Example: BP470-S43		
	 • UNMOUNTED • Any MidOpt filter type can be provided as an Unmounted Filter • Custom shapes and sizes are typically available within a two week lead time with many shipped same day 		

CREATE PART

CIRCLE: Use "D" and add diameter in mm (e.g. 19mm) Example: BP470-D19 SQUARE: Use "R" and add side measurement in mm (e.g. 15mm) Example: BP470-R15 RECTANGLE: Use "R" and add length in mm (e.g. 30mm) x width in mm (e.g. 15mm) Example: BP470-R30x15



> CUSTOM SOLUTIONS FOR M12 MOUNT LENSES

- Offered in aluminum slip mount over the lens
- Can be optically cemented behind the lens

HOW TO ORDER

To order a filter with a threaded mount, first select a filter (e.g. BP470) and add the mount size (e.g. M27) to build your part number (e.g. BP470-27).



Mount Size	Pitc
M13.25	0.5
M22.5	0.5
M25.5	0.5
M27	0.5
M30.5	0.5
M34	0.5
M35.5	0.5
M37	0.75
M37.5	0.5
M39	0.5
M40.5	0.5
M43	0.75
M46	0.75
M48	0.75
M49	0.75
M52	0.75
M55	0.75
M58	0.75
M62	0.75
M67	0.75
M72	0.75
M77	0.75
M82	0.75

C-MOUNT M25.4™

1.0

1.0

1.0

M86

M95

M105

SLIP MO	UNT
Outside	Three

Mount
M22.5
M30.5
M40.5
M46
M55
M62
M72
M82
M105

UNMOUNTED

Custom Shapes & Sizes Available

M12 MOUNT

Outside Diameter Range 13.2-14.2 S14A 14.3-15.0 S15A



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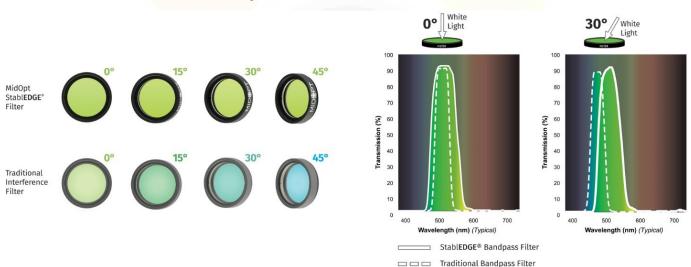
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MIDOPT STABLEDGE®

Minimize the Effects of Short Shifting

MidOpt StablEDGE® optical filters are specifically designed to be less susceptible to effects from angular shifting seen when optical filters are placed in front of short focal length (<12mm) camera lenses. This feature is becoming increasingly important as today's trend in machine vision imaging progresses towards more compact inspection layouts, which utilize less space – forcing the camera and lens closer to the subject. As a result, short focal length lenses are now more widely used than ever before.

Using a traditional coated interference filter in these more compressed configurations results in contrast loss toward the edges of the image. Because of the angle imposed by the field of view (FOV) of the lens, the passband shifts and allows short wavelength ambient light to overwhelm the subject. Light from LED or laser diode lighting is also cut off. In contrast, peak transmission of MidOpt's StablEDGE® filters is not significantly altered, and effects due to short shifting are minimized.



StablEDGE® filters take advantage of absorptive filter glass to form the leading edge of the filter passband. This assures no shifting in this region, even when the lens FOV exceeds 100°. Filter glasses also offer far superior lower wavelength blocking of ambient light, sharp transition slopes and unmatched durability. MidOpt's StablEDGE® Filter cut-off slopes utilize interference filter coatings, however the cut-off slope is positioned to be sufficiently broad, and the Gaussian passband profile ensures that excessive ambient light is not allowed to degrade image contrast. Thus, shifting will not significantly encroach into peak transmission, assuring angular insensitivity over the desired range.

Among all machine vision filter manufacturers, MidOpt is unique in incorporating StablEDGE® technology across a full range of products. StablEDGE® designs are less angle-of-incidence sensitive, inherently more rugged, and are environmentally stable.

