



| REVISIONS | | | | |
|-----------|------|-------------------------|-----------|----------|
| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
| | A | RELEASED FOR PRODUCTION | 2/22/2022 | DMM |

FOR FUJINON LENSES:

| |
|-----------|
| HF12XA-1F |
| HF16XA-1F |
| HF25XA-1F |
| HF35XA-1F |

| 30S SERIES PROPERTIES TABLE | | |
|-----------------------------|--|---------------|
| ENVIRONMENT RATING | IP68* | |
| | (*RATING MAY CHANGE IF INSTALLER MILLS CABLE GLAND OUTSIDE OF TOLERANCE) | |
| COMPONENT | MATERIAL | FINISH |
| BODY/BASE | 316 SS | BURNISHED |
| VIEWPORT | CLEAR ACRYLIC | ABR2 |
| GASKET | 40D SILICONE | NONE |
| ARM/ADAPTOR | 6061 ALUMINUM | NONE |
| HARDWARE | 316 SS - EXTERNAL, 18-8 SS - INTERNAL | NONE |

TOLERANCES UNLESS OTHERWISE SPECIFIED

| MACHINING | | SHEET METAL | |
|------------|---------|-----------------------------|--------|
| X.X | 0.0250" | HOLE TO HOLE (SAME SURFACE) | |
| X.XX | 0.0100" | X.X | 0.030" |
| X.XXX | 0.0050" | X.XX | 0.010" |
| X.XXXX | 0.0005" | X.XXX | 0.005" |
| ANGULAR | 0.5° | HOLE TO FOLDED EDGE | |
| DEBURR ALL | | X.X | 0.035" |
| | | X.XX | 0.025" |
| | | X.XXX | 0.015" |
| | | FOLD TO FOLD | |
| | | X.X | 0.045" |
| | | X.XX | 0.035" |
| | | X.XXX | 0.020" |
| | | ANGULAR 1.0° | |

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DESCRIPTION:
30S 7.5IN BODY, ACRYLIC VIEWPORT FOR JAI GOX 2402C-USB / 5103C-PGE WITH VARIOUS LENSES

MATERIAL: **SEE BOM**

FINISH: **SEE BOM**

| | | | | |
|--------------------|--------------------|-------------------------------|----------------|--------------------------------|
| DRAWN BY: GAS | DATE: 2/22/2022 | SCALE: 1:2 | SHT-SIZE: B | APPROX. WEIGHT (LBS) 3.4861 |
| CHECKED BY: DMM | DATE: 2/22/2022 | PART NUMBER: 30S-JB | | REVISION: A |

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