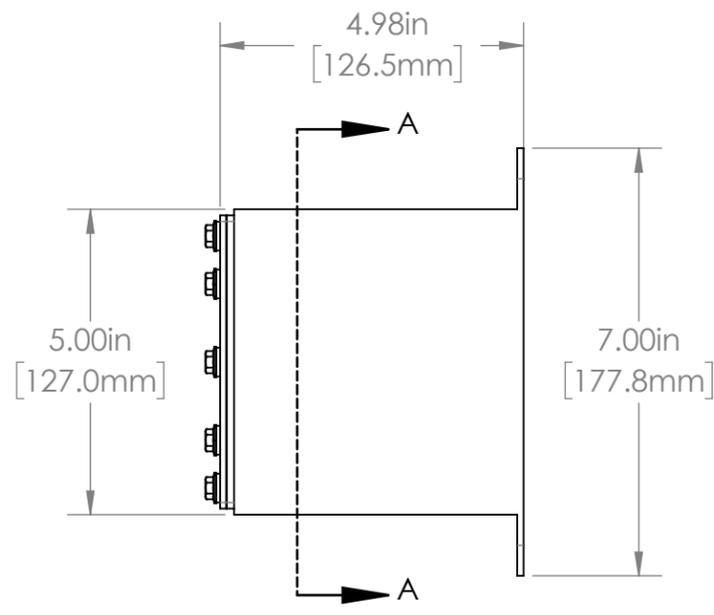
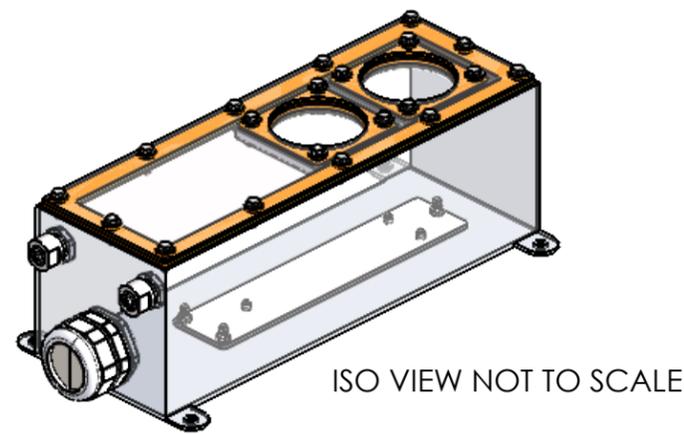


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR PRODUCTION	3/7/2023	DMM



PROPERTIES TABLE

ENVIRONMENT RATING	IP68*	
	(*RATING MAY CHANGE IF INSTALLER MILLS CABLE GLAND OUTSIDE OF TOLERANCE)	
COMPONENT	MATERIAL	FINISH
BODY	316 SS	BURNISHED
VIEWPORT	CLAREX	ABR2
GASKET	SILICONE	NONE
ARM/ADAPTER	6061 ALUMINUM	NONE
HARDWARE	316 SS - EXTERNAL, 18-8 SS - INTERNAL	AS SUPPLIED

TOLERANCES UNLESS OTHERWISE SPECIFIED

MACHINING	SHEET METAL
X.X 0.0250"	HOLE TO HOLE (SAME SURFACE) X.X 0.030"
X.XX 0.0100"	X.XX 0.010"
X.XXX 0.0050"	X.XXX 0.015"
X.XXXX 0.0005"	X.XXX 0.005"
ANGULAR 0.5°	HOLE TO FOLDED EDGE X.X 0.035"
DEBURR ALL	X.XX 0.025"
	X.XXX 0.015"
	FOLD TO FOLD X.X 0.045"
	X.XX 0.035"
	X.XXX 0.020"
	ANGULAR 1.0°

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DESCRIPTION:
LL SERIES ENCLOSURE, CLAREX VIEWPORTS, AIR FITTINGS, FOR GOCATOR 2540, 2550, 2640

MATERIAL: **SEE PROPERTIES TABLE**

FINISH: **SEE PROPERTIES TABLE**

DRAWN BY:	DATE:	SCALE:	SHT-SIZE:	APPROX. WEIGHT (LBS)
TWD	3/7/2023	1:3	B	16.1644
CHECKED BY:	DATE:	PART NUMBER:	REVISION	
DMM	3/7/2023	LL-FJ	A	

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