SP700 NEAR-IR/UV BLOCK-VISIBLE SHORTPASS FILTER

MidOpt Shortpass (IR-Cut) Filters

- Designed to have a sharp transition between shorter wavelengths (which are passed) and longer wavelengths (which are blocked)
- Peak transmission ≥90%*
- Can be used with Longpass Filters for a custom, fine-tuned Bandpass Filter
- Anti-reflection coated for maximum transmission
- Exceptional surface quality; 40/20 scratch/dig
- Available in wavelength ranges from 340nm to 785nm

Shortpass Filter Information

Often thought of as "IR-cut" filters, Shortpass Filters are specifically designed to pass a broad spectrum of shorter wavelength light, while blocking longer visible (VIS) and near-infrared (NIR) wavelengths.

SP Series - VIS Pass/NIR Block Filters

- Commonly placed over the camera's image sensor to block NIR light and achieve natural color rendition
- Used as a hot mirror to reduce unwanted heat build-up caused by IR radiation

APPLICATIONS: Shortpass Filters are commonly used in color imaging to achieve natural color rendering. They can also be used to protect the sensor from NIR laser damage or to reduce IR radiation or "camera bloom" created during hot metal or glass extrusion processes.

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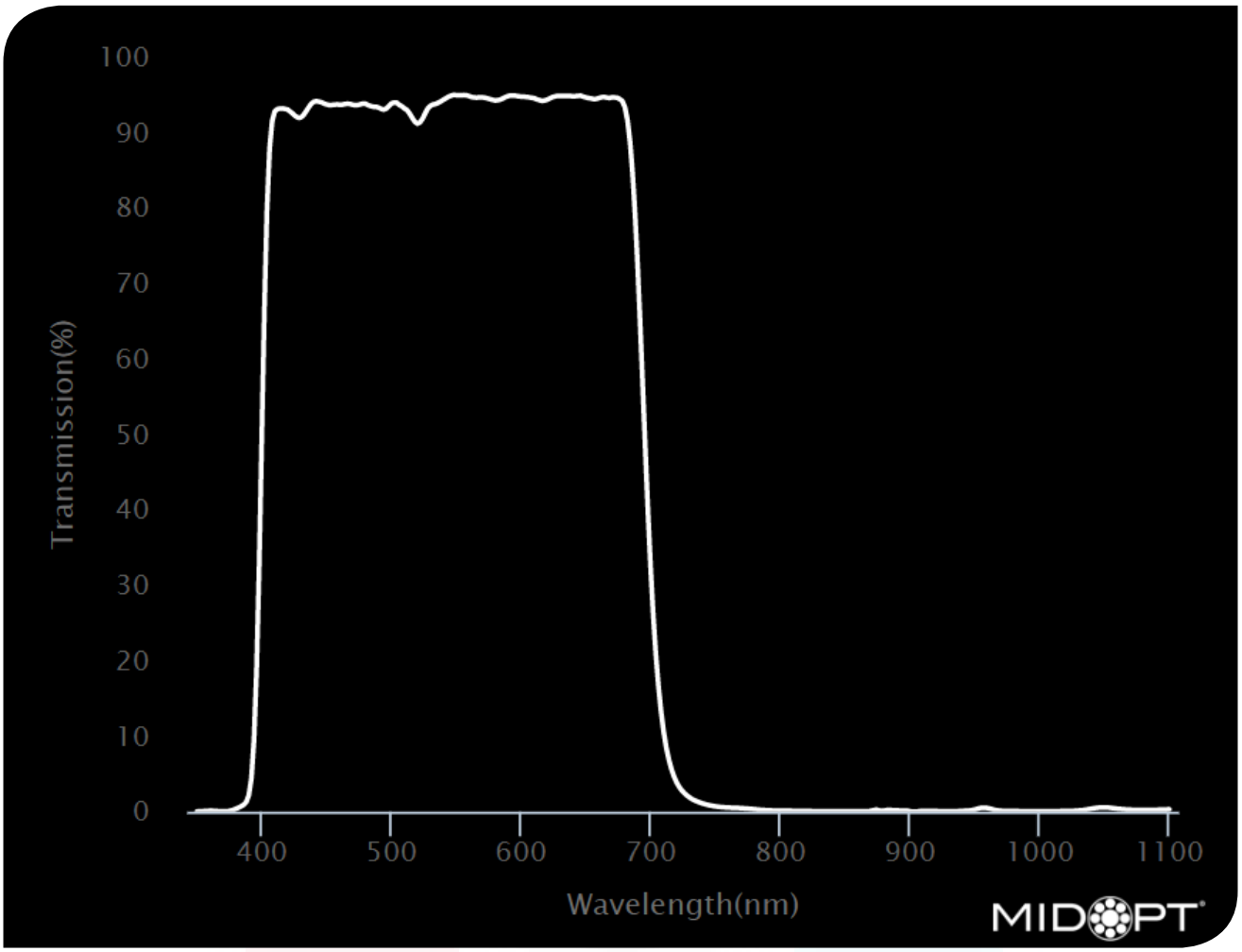
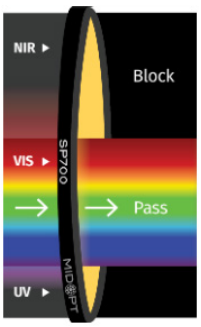
SP700

Shortpass Filter



Useful Range:	405-690nm
Cut-off Wavelength 50% T:	400 / 700nm (cut-on / cut-off)
Tolerance:	+/- 10nm
Peak Transmission:	≥90%
Surface Quality:	40/20

Also referred to as a hot mirror, SP700 filters are recommended for broad visible wavelength transmission and complete IR blocking over the sensitivity range of a monochrome camera with minimal effect on the red portion of the spectrum. These filters can be provided off-the-shelf in mounts or with very short lead time in virtually any unmounted size or configuration in 1mm or 2mm thickness and diameters up to 600mm.



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SP700 TRANSMISSION DATA (TYPICAL)

Wavelength (nm)	Transmission (%)
1100	0.31
1090	0.25
1080	0.23
1070	0.26
1060	0.39
1050	0.57
1040	0.40
1030	0.16
1020	0.09
1010	0.05
1000	0.05
990	0.03
980	0.07
970	0.13
960	0.47
950	0.28
940	0.10
930	0.03
920	0.09
910	0.10
900	0.04
890	0.20
880	0.14
870	0.14
860	0.03
850	0.03
840	0.03
830	0.06
820	0.09
810	0.11
800	0.13

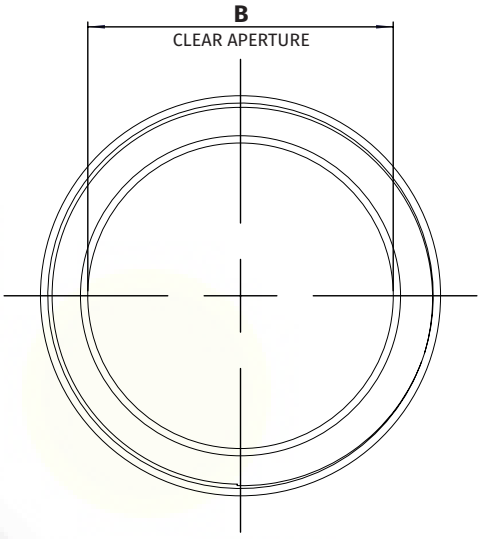
Wavelength (nm)	Transmission (%)
790	0.19
780	0.33
770	0.47
760	0.55
750	0.70
740	1.09
730	1.88
720	3.87
710	10.55
700	31.93
690	71.92
680	93.43
670	94.69
660	94.60
650	94.69
640	94.82
630	94.87
620	94.38
610	94.59
600	94.80
590	94.86
580	94.29
570	94.70
560	94.85
550	94.99
540	94.37
530	93.57
520	91.21
510	93.23
500	93.89
490	93.34

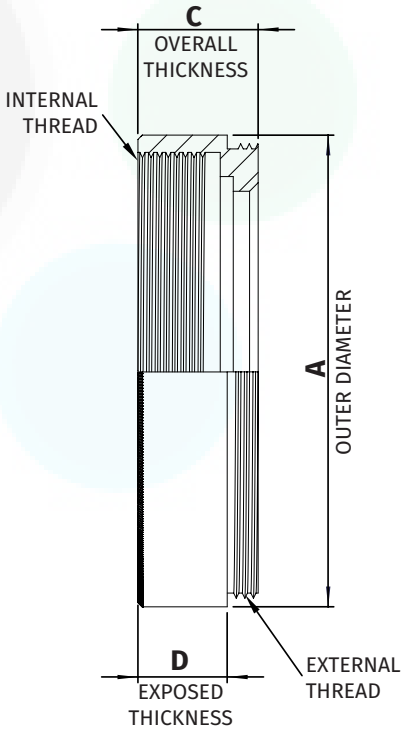
Wavelength (nm)	Transmission (%)
480	93.85
470	93.72
460	93.73
450	93.76
440	94.10
430	92.02
420	93.07
410	92.83
400	49.84
390	2.19
380	0.38
370	0.04
360	0.12
350	0.02

STANDARD THREADED MOUNT DIMENSIONS

NOTES:

1. Inner and outer threads are of the same size and pitch.
2. Filter mount and retaining ring are black anodized aluminum.
3. All dimensions indicated in mm.
4. Tolerance: +/-0.3mm.

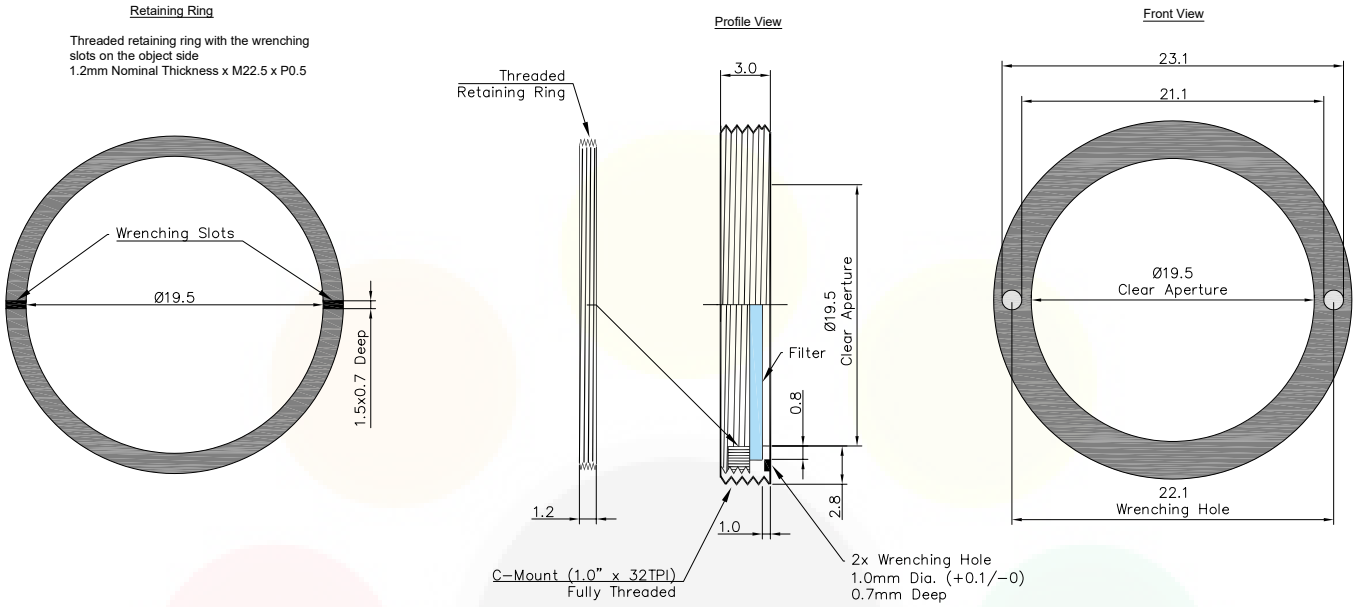




Mount Size	A	B	C	D
M13.25 x P0.5	14.3	10.6	7.5	5.7
M22.5 x P0.5	24	18.5	7	5.2
M25.5 x P0.5	27.5	21	7	5.2
M27 x P0.5	29	22.5	7	5.2
M30.5 x P0.5	32.5	25.5	7	5.2
M34 x P0.5	36	29	7	5.2
M35.5 x P0.5	37.5	30.5	7	5.2
M37 x P0.75	39	31.9	6.5	4.5
M37.5 x P0.5	39.5	32.5	7.2	5.2
M39 x P0.5	41	34	7	5.2
M40.5 x P0.5	42.5	35.5	7	5.2
M43 x P0.75	45	38	7	5.2
M46 x P0.75	48	41	7	5.2
M48 x P0.75	50	43	7	5.1
M49 x P0.75	51	44	7	5.2
M52 x P0.75	54	47	7	5.2
M55 x P0.75	57	50	7	5.2
M58 x P0.75	60	52.9	6.5	4.5
M62 x P0.75	64	57.1	7	5.2
M67 x P0.75	70	61.8	6.5	4.5
M72 x P0.75	75	66.9	6.5	4.5
M77 x P0.75	80	71.9	6.5	4.5
M82 x P0.75	85	76.8	6.5	4.5
M86 x P1.0	89	80.8	6.5	4.5
M95 x P1.0	98.2	89.9	10	7.1
M105 x P1.0	109.8	100	11	8

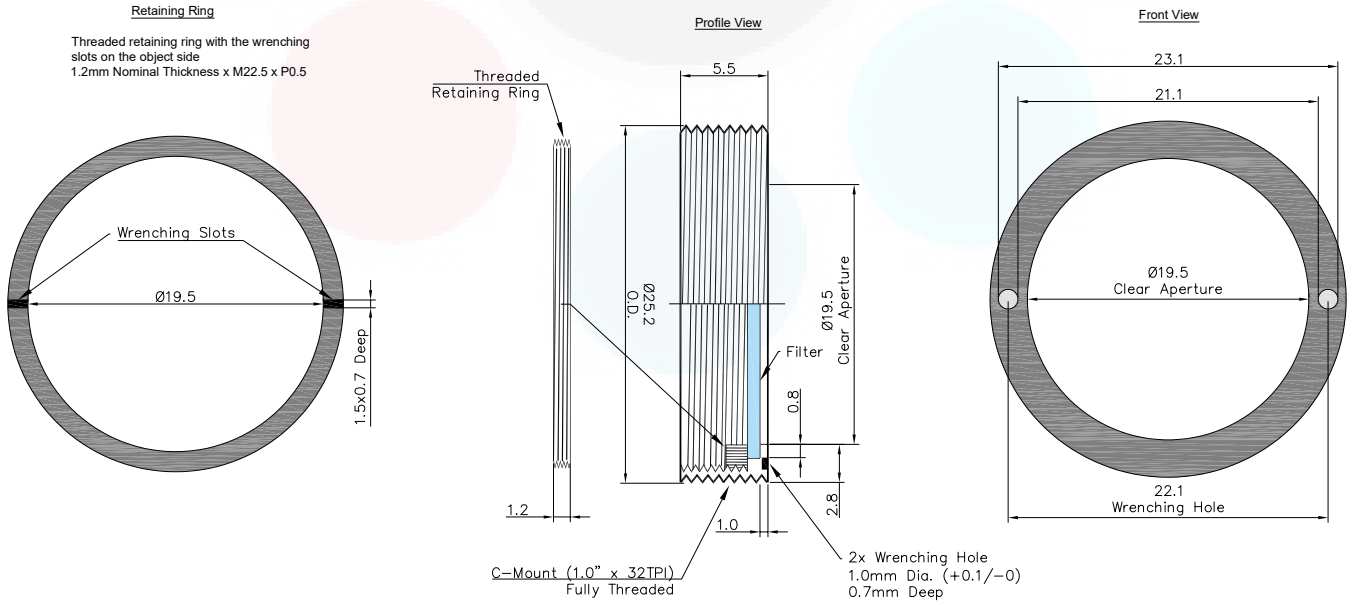
C-MOUNT DIMENSIONS (-25.4)

C-Mount is available on filters with a substrate thickness of 1mm or less



C-MOUNT SIS DIMENSIONS (-25.4-SIS)

C-Mount SIS is available on filters with a substrate thickness greater than 1mm and less than or equal to 3.5mm



MOUNTS FOR ANY SYSTEM

Midwest Optical Systems is the world's leading resource in machine vision filters and optical solutions. MidOpt's innovative filter designs ensure flawless control, dependable results and unmatched image quality. Mounting solutions are available for any system for lenses with and without filter threads, the exclusively designed 25.4™ C-Mount, and custom fabrication of unmounted shapes and sizes.

› THREADED MOUNT *Designed for Lenses with Filter Threads*

- MidOpt offers the largest variety of filters in-stock and ready to ship
- Sizes available: M13.25-M105
- Black anodized aluminum
- Custom thread sizes are available upon request

CREATE PART #: *Select a filter and add a mount size (e.g. M27) Example: BP470-27*

› 25.4™ C-MOUNT *Threads into all C-Mount Cameras*

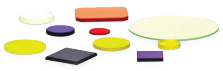
- 25.4™ C-Mount Camera Filter exclusively designed by MidOpt to thread directly into any C-Mount Camera between the lens and sensor
- Recommended for use with wide angle lenses to prevent vignetting and angle shift
- Helpful in applications with space constraints and lenses without filter threads
- Custom installation wrench included

CREATE PART #: *Select a filter and add "-25.4" Example: BP470-25.4*

› SLIP MOUNT *Designed for Wide Angle Lenses Without Filter Threads*

- Accommodates standard threaded mounts
- Low profile and oversize diameter design prevents wide angle lens vignetting
- Includes black Delrin® Slip Mount adapter plus Threaded Mount Filter

CREATE PART #: *Select a filter, use "S" for slip and add the outside diameter of lens in mm (e.g. 43mm) Example: BP470-S43*



› UNMOUNTED

- Any MidOpt filter type can be provided as an Unmounted Filter
- Custom shapes and sizes are typically available within a two week lead time with many shipped same day

CREATE PART #
CIRCLE: *Use "D" and add diameter in mm (e.g. 19mm) Example: BP470-D19*
SQUARE: *Use "R" and add side measurement in mm (e.g. 15mm) Example: BP470-R15*
RECTANGLE: *Use "R" and add length in mm (e.g. 30mm) x width in mm (e.g. 15mm) Example: BP470-R30x15*

› CUSTOM SOLUTIONS FOR M12 MOUNT LENSES

- Offered in aluminum slip mount over the lens
- Can be optically cemented behind the lens

Mount Sizes

› THREADED

Mount Size	Pitch
M13.25	0.5
M22.5	0.5
M25.5	0.5
M27	0.5
M30.5	0.5
M34	0.5
M35.5	0.5
M37	0.75
M37.5	0.5
M39	0.5
M40.5	0.5
M43	0.75
M46	0.75
M48	0.75
M49	0.75
M52	0.75
M55	0.75
M58	0.75
M62	0.75
M67	0.75
M72	0.75
M77	0.75
M82	0.75
M86	1.0
M95	1.0
M105	1.0

› C-MOUNT
M25.4™

› SLIP MOUNT

Outside Diameter Range	Threaded Mount
15.1-19.0	M22.5
19.1-26.5	M30.5
26.6-31.9	M40.5
32.0-40.9	M46
41.0-50.9	M55
51.0-57.9	M62
58.0-68.0	M72
68.1-79.0	M82
79.1-101.0	M105

› UNMOUNTED
Custom Shapes & Sizes Available

› M12 MOUNT

Outside Diameter Range	Part #
13.2-14.2	S14A
14.3-15.0	S15A

HOW TO ORDER

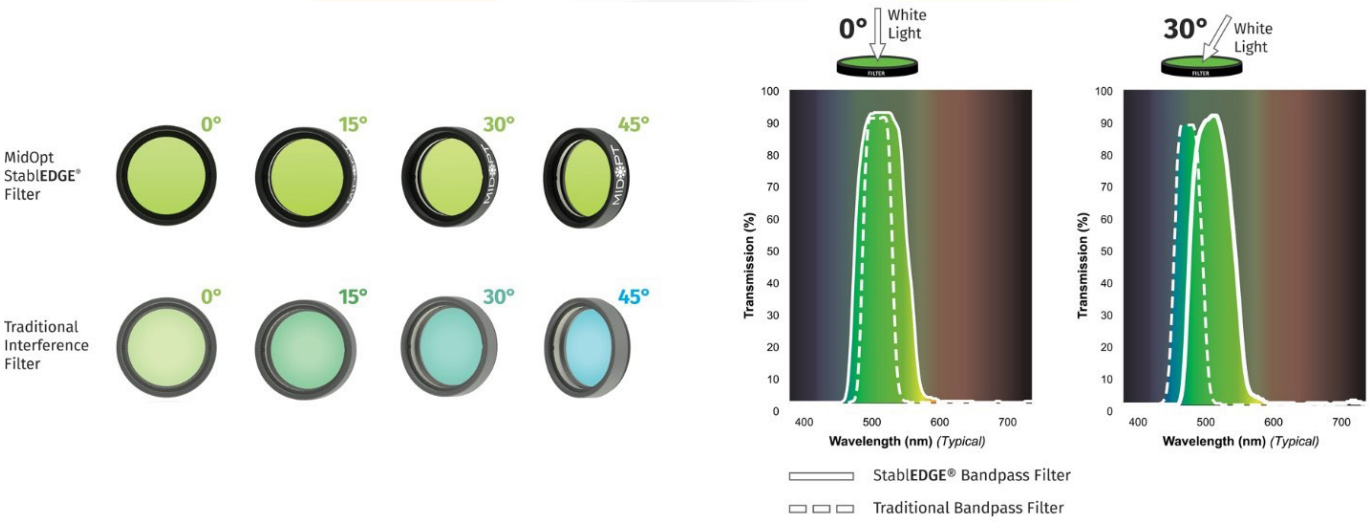
To order a filter with a threaded mount, first select a filter (e.g. BP470) and add the mount size (e.g. M27) to build your part number (e.g. BP470-27).

MIDOPT STABLEDGE®

Minimize the Effects of Short Shifting

MidOpt StablEDGE® optical filters are specifically designed to be less susceptible to effects from angular shifting seen when optical filters are placed in front of short focal length (<12mm) camera lenses. This feature is becoming increasingly important as today's trend in machine vision imaging progresses towards more compact inspection layouts, which utilize less space – forcing the camera and lens closer to the subject. As a result, short focal length lenses are now more widely used than ever before.

Using a traditional coated interference filter in these more compressed configurations results in contrast loss toward the edges of the image. Because of the angle imposed by the field of view (FOV) of the lens, the passband shifts and allows short wavelength ambient light to overwhelm the subject. Light from LED or laser diode lighting is also cut off. In contrast, peak transmission of MidOpt's StablEDGE® filters is not significantly altered, and effects due to short shifting are minimized.



StablEDGE® filters take advantage of absorptive filter glass to form the leading edge of the filter passband. This assures no shifting in this region, even when the lens FOV exceeds 100°. Filter glasses also offer far superior lower wavelength blocking of ambient light, sharp transition slopes and unmatched durability. MidOpt's StablEDGE® Filter cut-off slopes utilize interference filter coatings, however the cut-off slope is positioned to be sufficiently broad, and the Gaussian passband profile ensures that excessive ambient light is not allowed to degrade image contrast. Thus, shifting will not significantly encroach into peak transmission, assuring angular insensitivity over the desired range.

Among all machine vision filter manufacturers, MidOpt is unique in incorporating StablEDGE® technology across a full range of products. StablEDGE® designs are less angle-of-incidence sensitive, inherently more rugged, and are environmentally stable.