



## TCCXQ018-G | DATASHEET

## Telecentric assembly with coaxial illumination for 2/3" sensors, magnification 0.184x, green



## KEY ADVANTAGES

**Completely free from stray-light**

Compatible with both reflective and diffusive surface objects imaging

**High resolution**

For sharp edge imaging and small imperfections detection

**Bi-telecentric design**

Same degree of measurement accuracy as standard bi-telecentric lenses

**Optimal light collimation**

For precise direct light measurement applications

**Detailed test report with measured optical parameters.****TCCXQ optical assemblies** integrate the high optical performances of TC telecentric lenses and the LTCLHP series ability to provide accurate and reliable illumination.

## SPECIFICATIONS

**Optical specifications**

Magnification		0.184
Image circle	(mm)	11.0
Max sensor size		2/3"
Working distance <sup>1</sup>	(mm)	35.6
wF/N <sup>2</sup>		8
Telecentricity typical (max) <sup>3</sup>	(°)	< 0.08 (0.10)
Distortion typical (max) <sup>4</sup>	(%)	< 0.05 (0.10)
Field depth <sup>5</sup>	(mm)	12.2
Resolution (max) <sup>6</sup>	(µm)	28

**Electrical specifications**

Light color, peak wavelength		green, 525 nm
Spectral FWHM	(nm)	40
Supply voltage	(V)	12-24
Max power consumption	(W)	2.5
LED forward voltage typ (max) <sup>7</sup>	(V)	3.3 (4.0)
Max LED forward current <sup>8</sup>	(mA)	350
Max LED pulse Current <sup>9</sup>	(mA)	2000
Connector		M8
Included cable		CB244P1500

<sup>1</sup> Working distance: distance between the front end of the mechanics and the object. Set this distance within  $\pm 3\%$  of the nominal value for maximum resolution and minimum distortion.

<sup>2</sup> working  $f/N$ : the real  $f/N$  of a lens in operating conditions.

<sup>3</sup> Maximum angle between chief rays and optical axis on the object side. Typical (average production) values and maximum (guaranteed) values are listed.

**Mechanical specifications**

Mount		C
Phase adjustment		No
Length <sup>10</sup>	(mm)	299.2
Width	(mm)	102.0
Height	(mm)	284.8
Mass	(g)	2486

**Environment**

Operating temperature	(°C)	0-40
Storage temperature	(°C)	0-50
Operating relative humidity	(%)	20-85, non condensing
Installation		Indoor use only

**Eye safety**

Risk group (CEI EN 62471:2010)	Exempt
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<sup>4</sup> Percent deviation of the real image compared to an ideal, undistorted image. Typical (average production) values and maximum (guaranteed) values are listed.

<sup>5</sup> At the borders of the field depth the image can be still used for measurement but, to get a very sharp image, only half of the nominal field depth should be considered. Pixel size used for calculation is 3.45 µm.

<sup>6</sup> Object side, calculated with the Rayleigh criterion with  $\lambda = 520$  nm

<sup>7</sup> Used in continuous (not pulsed) mode.

<sup>8</sup> At max forward current. Tolerance is  $\pm 0.06V$  on forward voltage measurements.

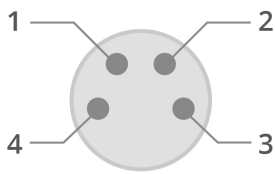
<sup>9</sup> At pulse width  $\leq 10$  ms, duty cycle  $\leq 10\%$  condition. Built-in electronics board must be bypassed (see tech info).

<sup>10</sup> Measured from the front end of the mechanics to the camera flange.

### FIELD OF VIEW

Sensors	(mm x mm)
1/3" (4.8 x 3.6 mm x mm)	26.09 x 19.57
1/2.5" (5.70 x 4.28 mm x mm)	30.98 x 23.26
1/2" (6.4 x 4.8 mm x mm)	34.78 x 26.09
1/1.8" (7.13 x 5.33 mm x mm)	38.75 x 28.97
2/3" (8.50 x 7.09 mm x mm)	46.20 x 38.53

### CONNECTOR PINOUT



Device side

### COMPATIBLE PRODUCTS

Full list of compatible products available [here](#).

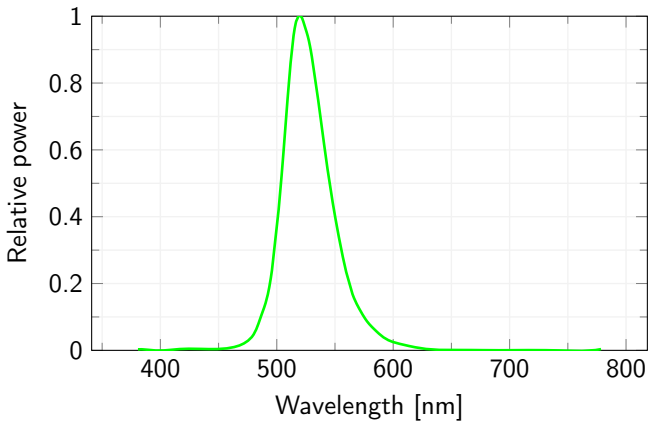


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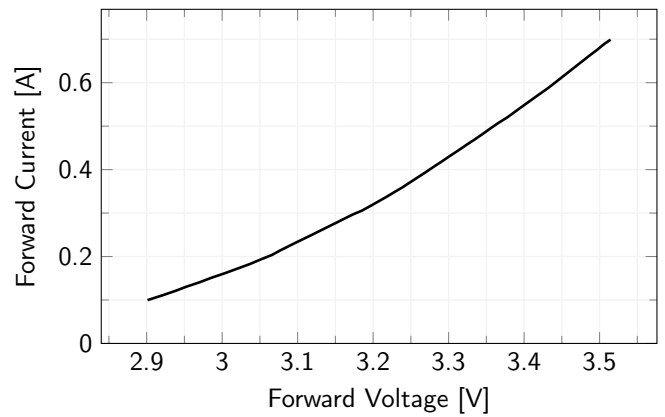
Pin	Function	Cable color
1	Earth	Yellow/green
2	Ground	Black
3	LED anode	Blue
4	Power supply (+12/24 V)	Brown

### ADDITIONAL INFORMATION

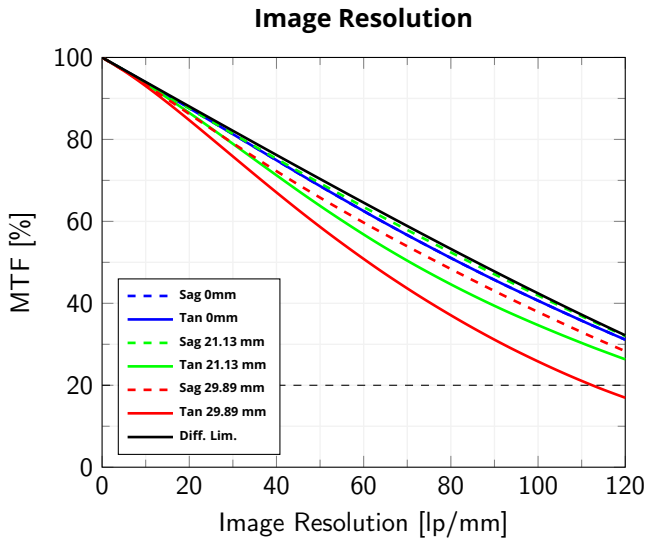
LED color spectrum



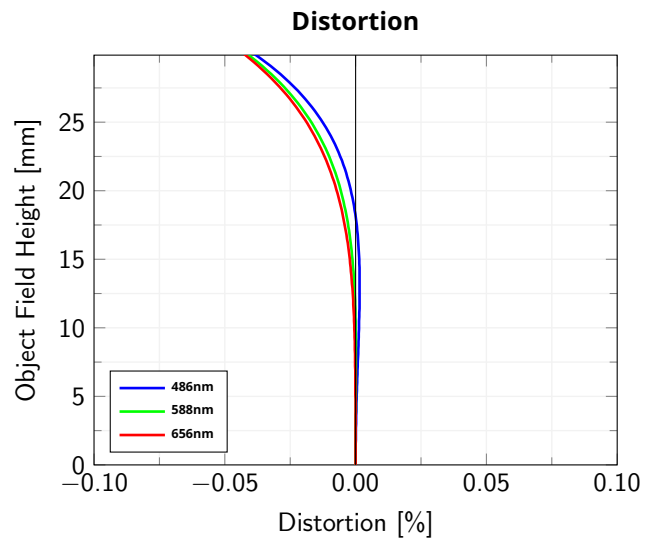
Forward Current Characteristics



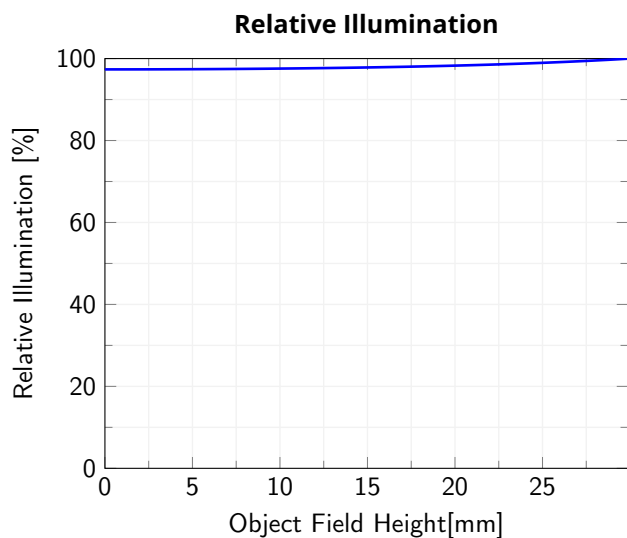
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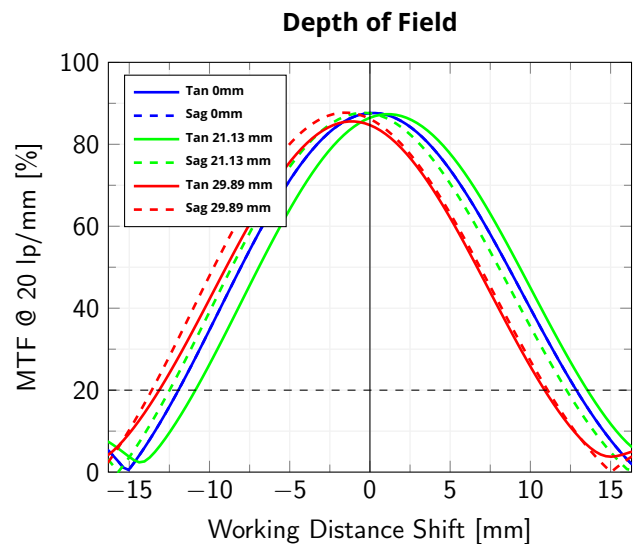
Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm



Object Field Height vs. Distortion, from the optical axis to the corner of the field of view



Relative illumination vs. Object Field Height, from the optical axis to the corner of the field of view



Modulation Transfer Function (MTF) @ 20 lp/mm vs. Working Distance Shift from the best focus Working Distance, wavelength range 486 nm - 656 nm

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