



TCCXQ024-G | DATASHEET

Telecentric assembly with coaxial illumination for 2/3" sensors, magnification 0.243x, green



KEY ADVANTAGES

Completely free from stray-light

Compatible with both reflective and diffusive surface objects imaging

High resolution

For sharp edge imaging and small imperfections detection

Bi-telecentric design

Same degree of measurement accuracy as standard bi-telecentric lenses

Optimal light collimation

For precise direct light measurement applications

Detailed test report with measured optical parameters.**TCCXQ optical assemblies** integrate the high optical performances of TC telecentric lenses and the LTCLHP series ability to provide accurate and reliable illumination.

SPECIFICATIONS

Optical specifications

Magnification		0.243
Image circle	(mm)	11.0
Max sensor size		2/3"
Working distance ¹	(mm)	20.0
wF/N ²		8
Telecentricity typical (max) ³	(°)	< 0.04 (0.08)
Distortion typical (max) ⁴	(%)	< 0.04 (0.10)
Field depth ⁵	(mm)	7.0
Resolution (max) ⁶	(µm)	21

Electrical specifications

Light color, peak wavelength		green, 525 nm
Spectral FWHM	(nm)	40
Supply voltage	(V)	12-24
Max power consumption	(W)	2.5
LED forward voltage typ (max) ⁷	(V)	3.3 (4.0)
Max LED forward current ⁸	(mA)	350
Max LED pulse Current ⁹	(mA)	2000
Connector		M8
Included cable		CB244P1500

¹ Working distance: distance between the front end of the mechanics and the object. Set this distance within $\pm 3\%$ of the nominal value for maximum resolution and minimum distortion.

² working f/N : the real f/N of a lens in operating conditions.

³ Maximum angle between chief rays and optical axis on the object side. Typical (average production) values and maximum (guaranteed) values are listed.

Mechanical specifications

Mount		C
Phase adjustment		No
Length ¹⁰	(mm)	248.3
Width	(mm)	88.0
Height	(mm)	235.5
Mass	(g)	1811

Environment

Operating temperature	(°C)	0-40
Storage temperature	(°C)	0-50
Operating relative humidity	(%)	20-85, non condensing
Installation		Indoor use only

Eye safety

Risk group (CEI EN 62471:2010)		Exempt
--------------------------------	--	--------

⁴ Percent deviation of the real image compared to an ideal, undistorted image. Typical (average production) values and maximum (guaranteed) values are listed.

⁵ At the borders of the field depth the image can be still used for measurement but, to get a very sharp image, only half of the nominal field depth should be considered. Pixel size used for calculation is 3.45 µm.

⁶ Object side, calculated with the Rayleigh criterion with $\lambda = 520$ nm

⁷ Used in continuous (not pulsed) mode.

⁸ At max forward current. Tolerance is $\pm 0.06V$ on forward voltage measurements.

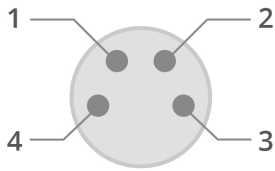
⁹ At pulse width ≤ 10 ms, duty cycle $\leq 10\%$ condition. Built-in electronics board must be bypassed (see tech info).

¹⁰ Measured from the front end of the mechanics to the camera flange.

FIELD OF VIEW

Sensors	(mm x mm)
1/3" (4.8 x 3.6 mm x mm)	19.75 x 14.81
1/2.5" (5.70 x 4.28 mm x mm)	23.46 x 17.61
1/2" (6.4 x 4.8 mm x mm)	26.34 x 19.75
1/1.8" (7.13 x 5.33 mm x mm)	29.34 x 21.93
2/3" (8.50 x 7.09 mm x mm)	34.98 x 29.18

CONNECTOR PINOUT



Device side

COMPATIBLE PRODUCTS

Full list of compatible products available [here](#).

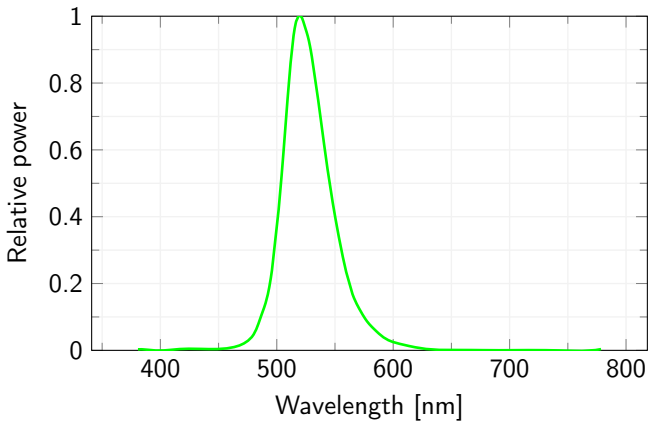


A wide selection of innovative machine vision components.

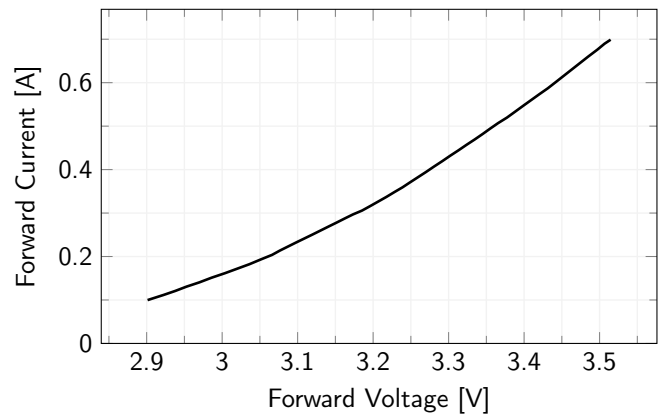
Pin	Function	Cable color
1	Earth	Yellow/green
2	Ground	Black
3	LED anode	Blue
4	Power supply (+12/24 V)	Brown

ADDITIONAL INFORMATION

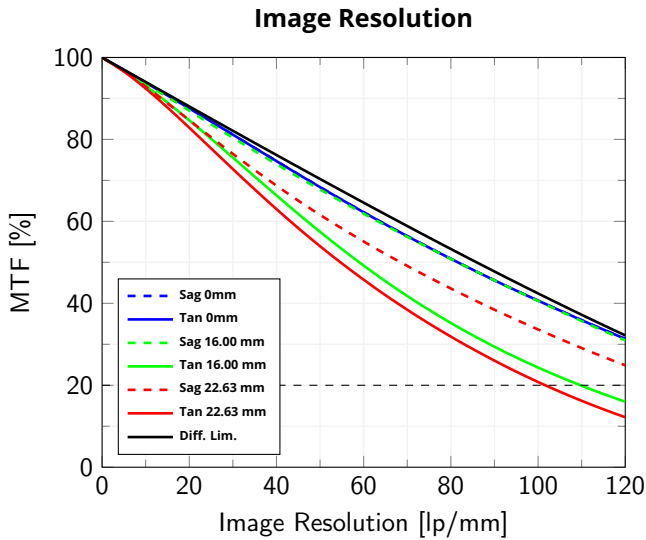
LED color spectrum



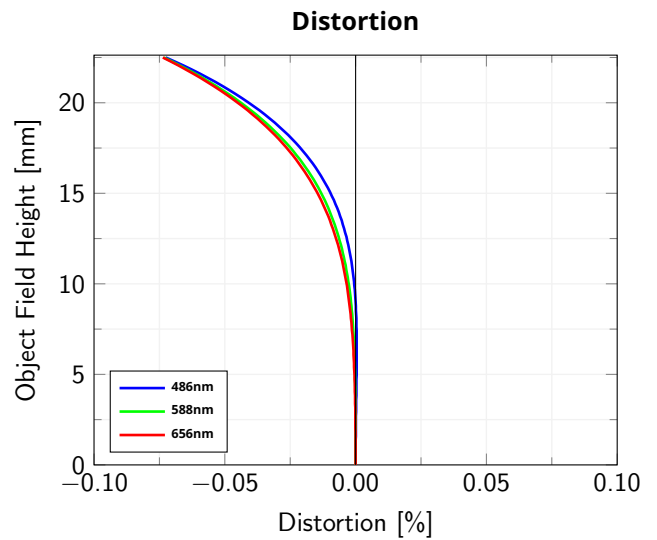
Forward Current Characteristics



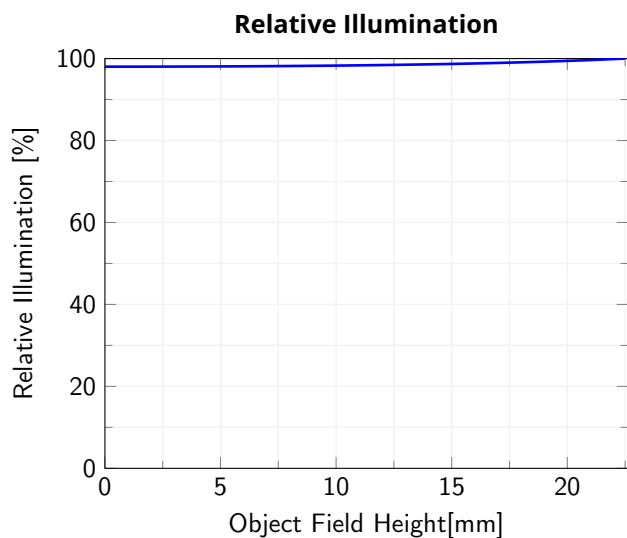
All product specifications and data are subject to change without notice to improve reliability, functionality, design or other. Photos and pictures are for illustration purposes only. Data are reported by design, actual lens performance may vary due to manufacturing tolerances.



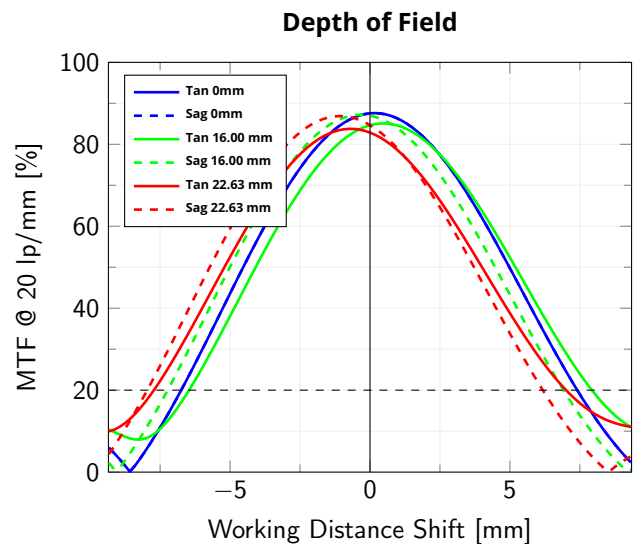
Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm



Object Field Height vs. Distortion, from the optical axis to the corner of the field of view



Relative illumination vs. Object Field Height, from the optical axis to the corner of the field of view



Modulation Transfer Function (MTF) @ 20 lp/mm vs. Working Distance Shift from the best focus Working Distance, wavelength range 486 nm - 656 nm

All product specifications and data are subject to change without notice to improve reliability, functionality, design or other. Photos and pictures are for illustration purposes only. Data are reported by design, actual lens performance may vary due to manufacturing tolerances.